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Swiatek

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(54) **SURF THRUST SYSTEM**

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Related U.S. Application Data

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25, 2020.

(51) **Int. Cl.**

B63B 34/70 (2020.01)

B63H 5/125 (2006.01)

B63H 5/15 (2006.01)

B63H 1/28 (2006.01)

(52) **U.S. Cl.**

CPC **B63B 34/70** (2020.02); **B63H 5/125**
(2013.01); **B63H 5/15** (2013.01); **B63H**
2001/283 (2013.01); **B63H 2005/1254**
(2013.01)

(58) **Field of Classification Search**

CPC A63G 31/007; B63B 34/70; B63H 5/125;
B63H 5/15

USPC 472/128
See application file for complete search history.

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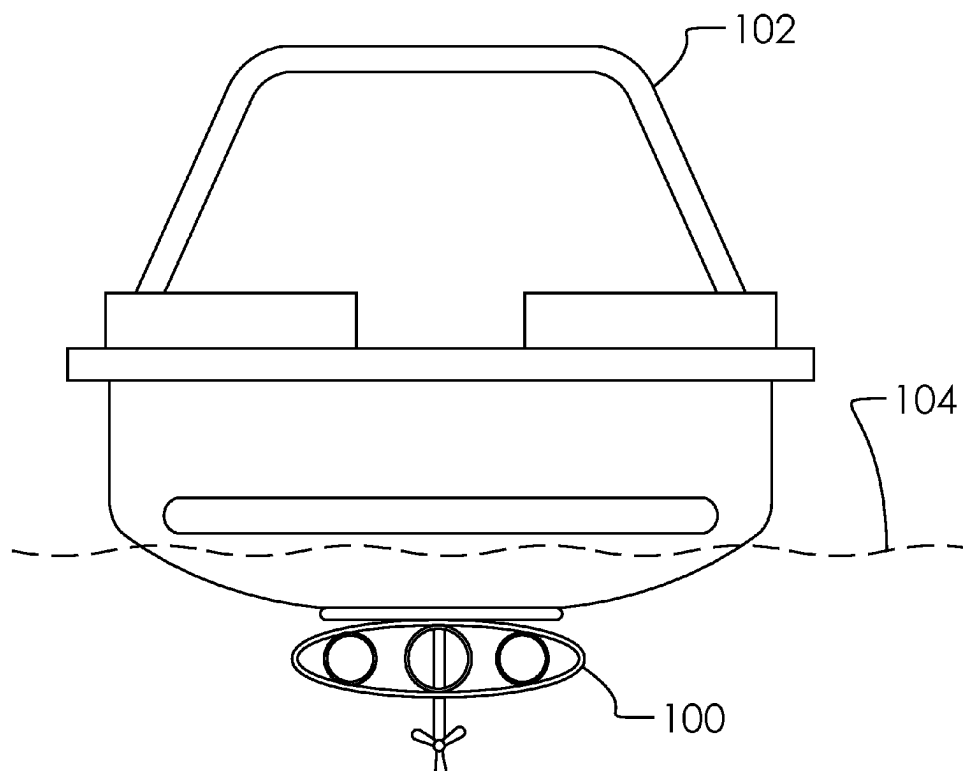
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(74) *Attorney, Agent, or Firm* — Shannon Warren

(57) **ABSTRACT**

A thruster assembly to create shaped waves in a water behind a boat for water sports, such as wake surfing. The thruster assembly comprises one or more thrusting channels, an outer body the outer body comprises a round surface in the form of a circular or elliptical cross-section. The outer body comprises an elongated elliptical cross-section being wider than it is tall. A thruster portion comprises a width, a height, and a depth. The outer body comprises an outer surface and an inner surface. The outer body comprises a round surface in the form of a circular or elliptical cross-section. The outer body comprises an elongated elliptical cross-section being wider than it is tall.

19 Claims, 20 Drawing Sheets



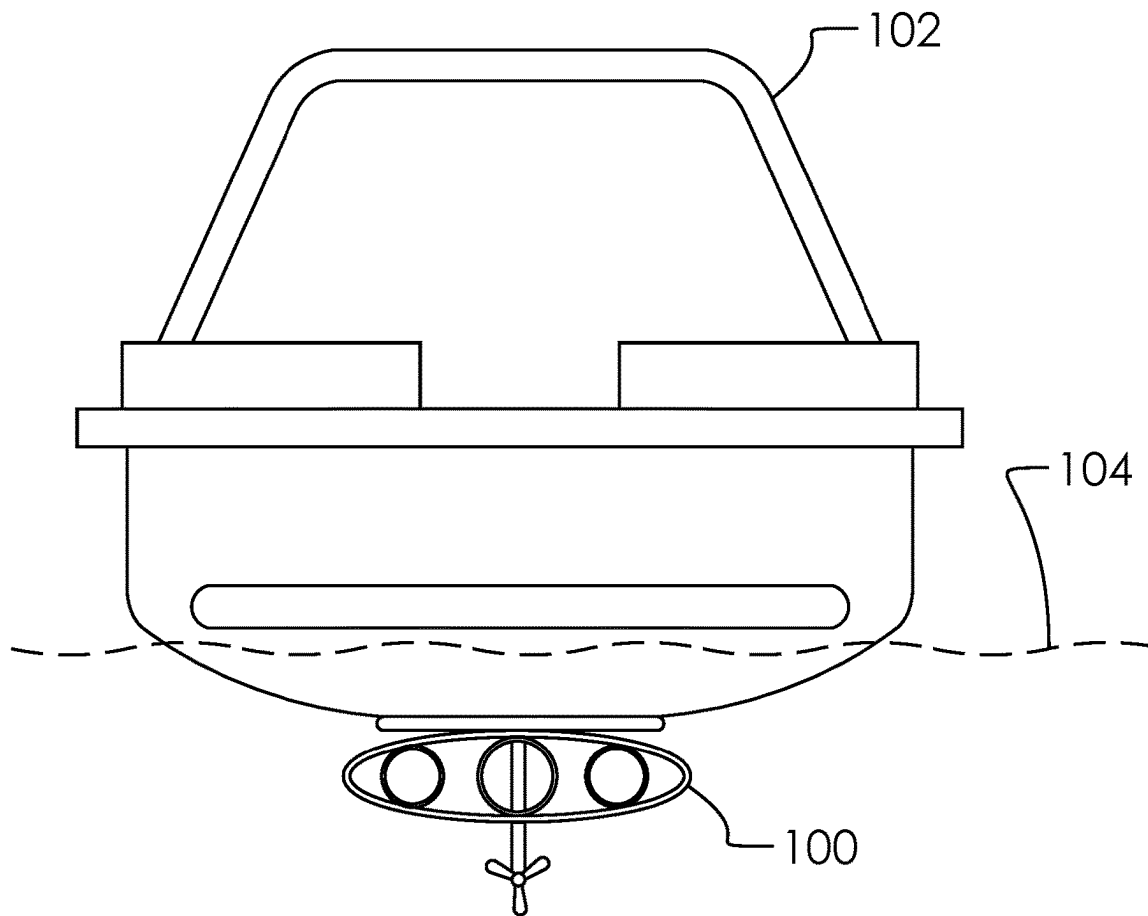


FIG. 1

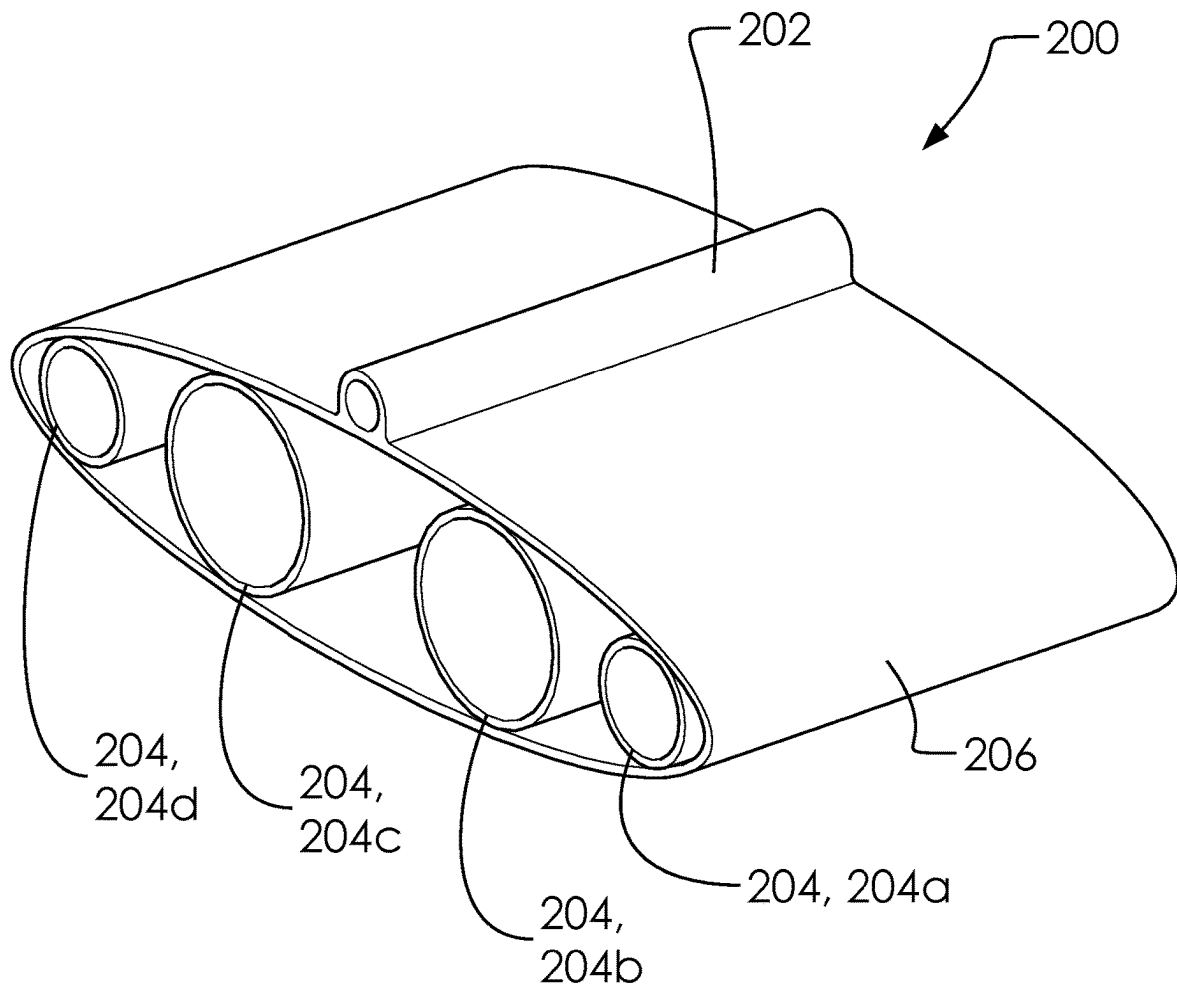


FIG. 2

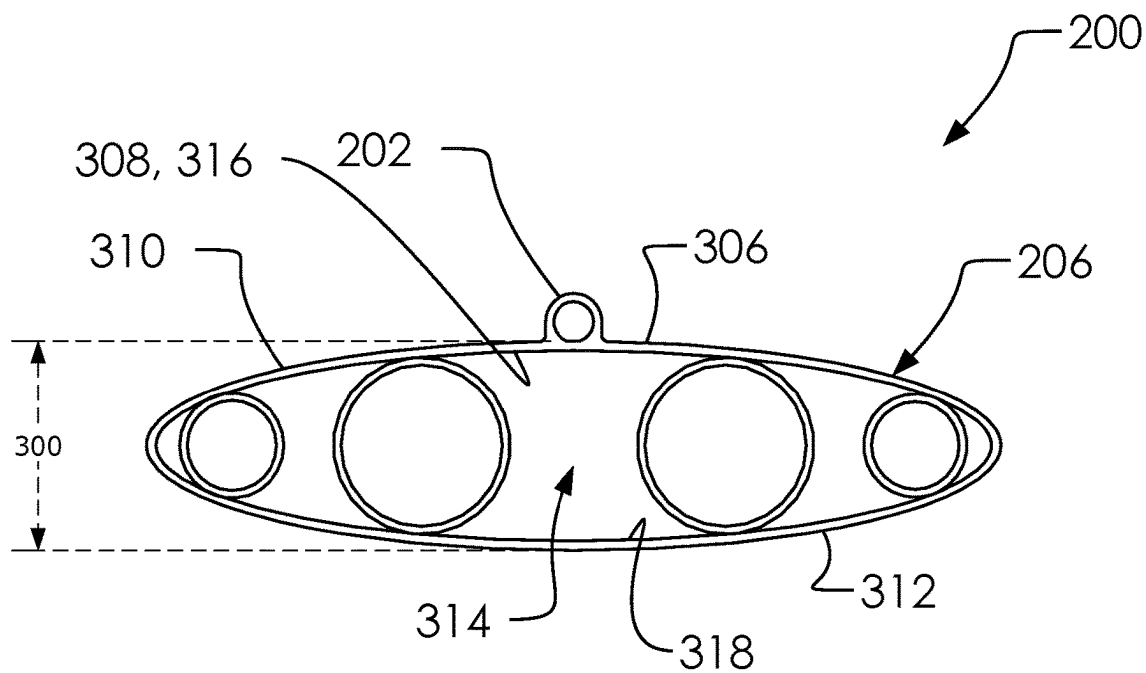


FIG. 3A

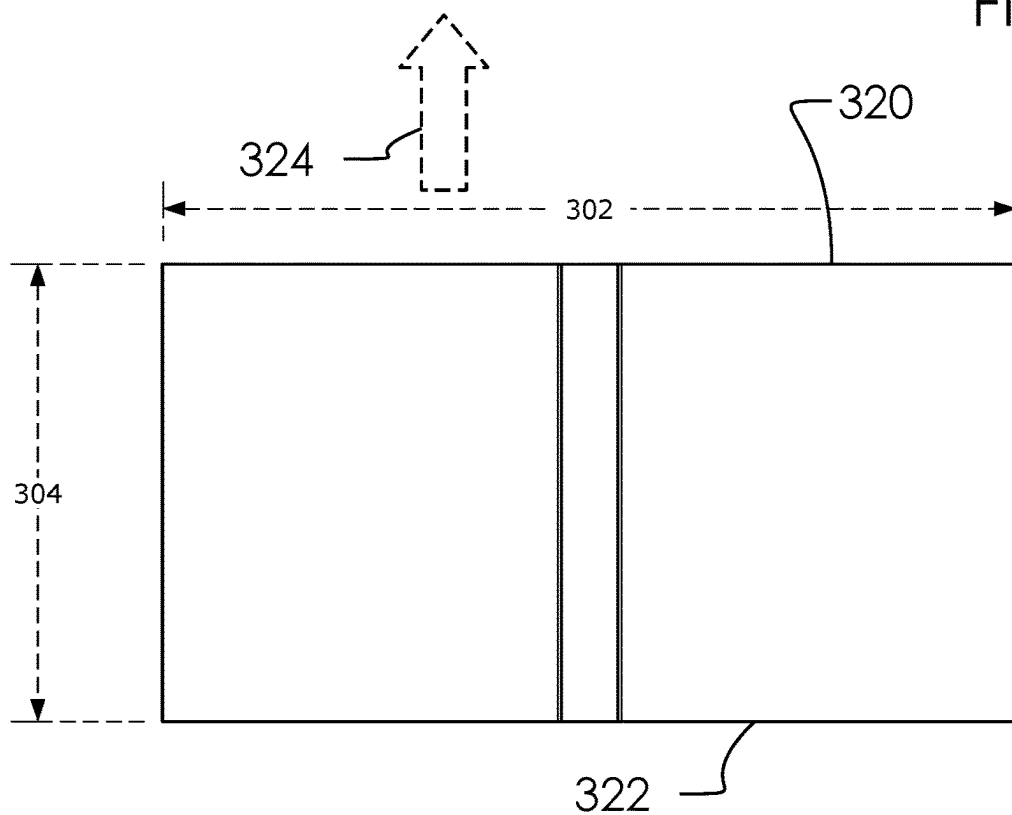


FIG. 3B

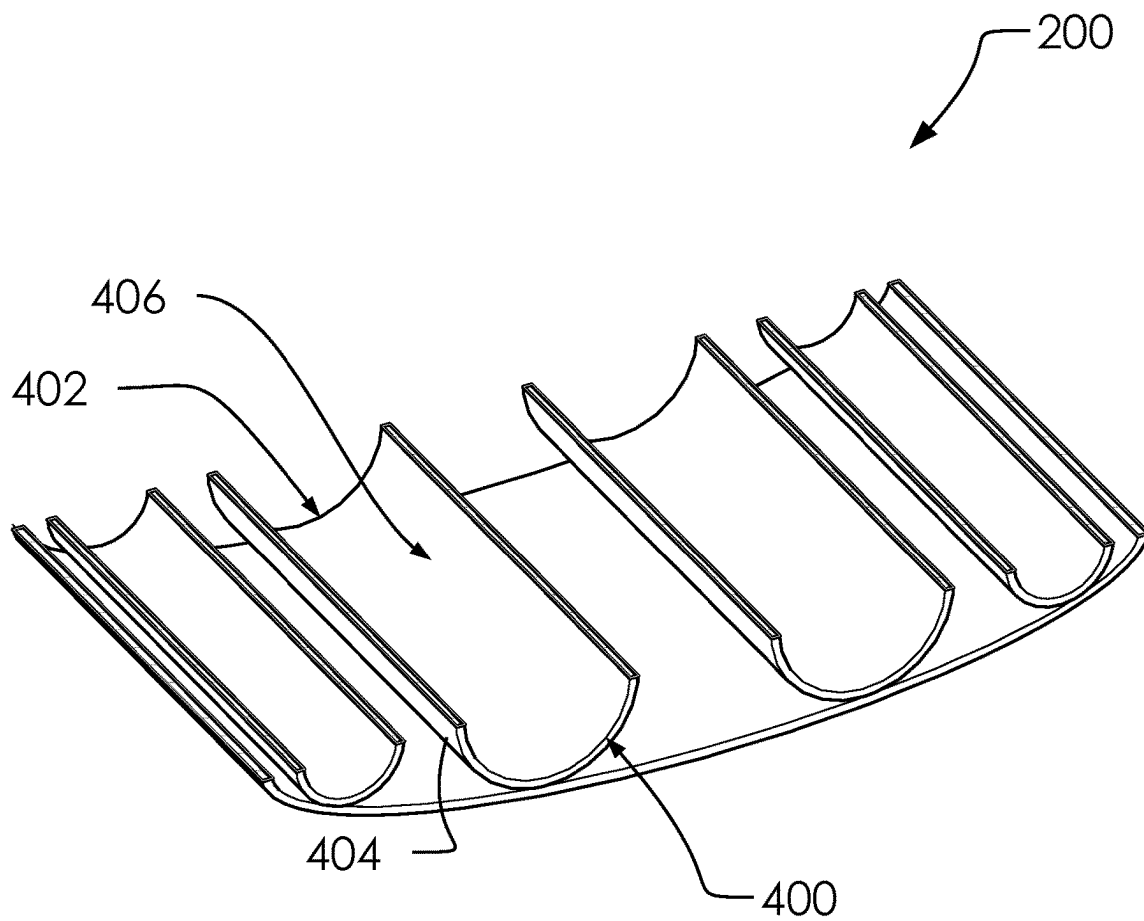


FIG. 4

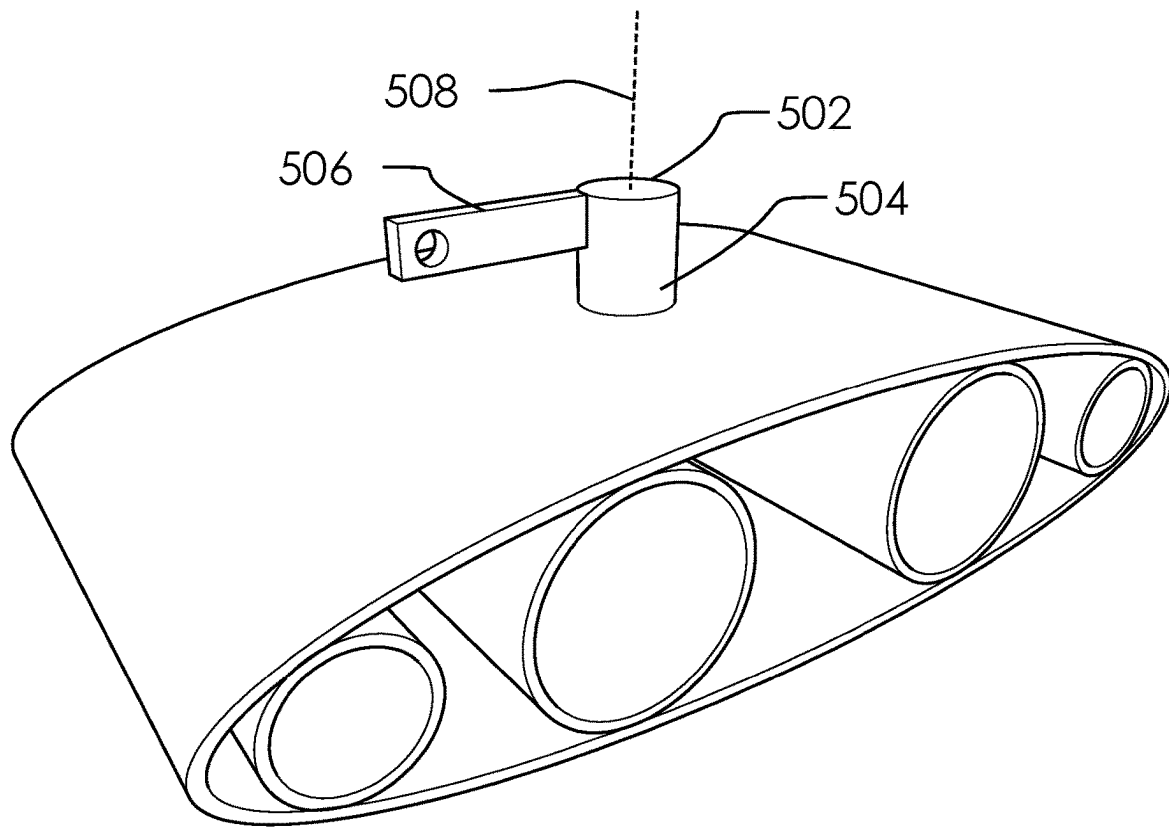


FIG. 5A

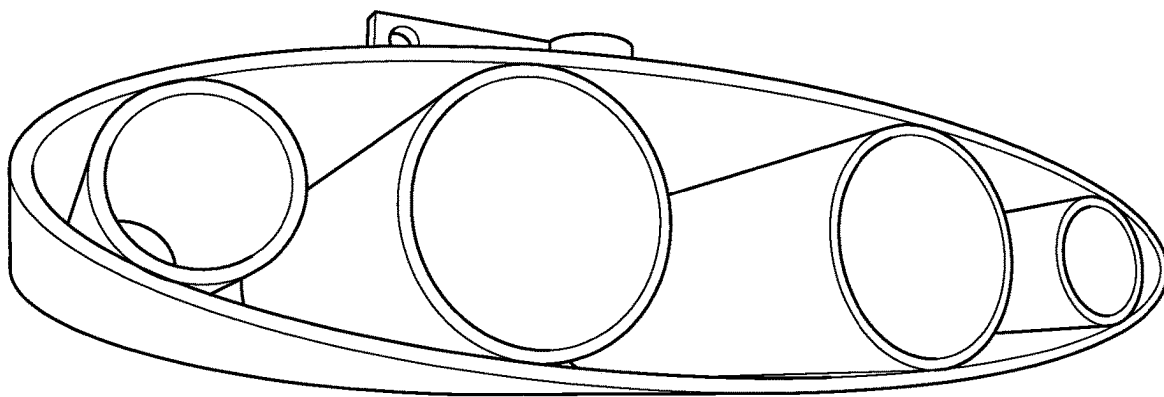


FIG. 5B

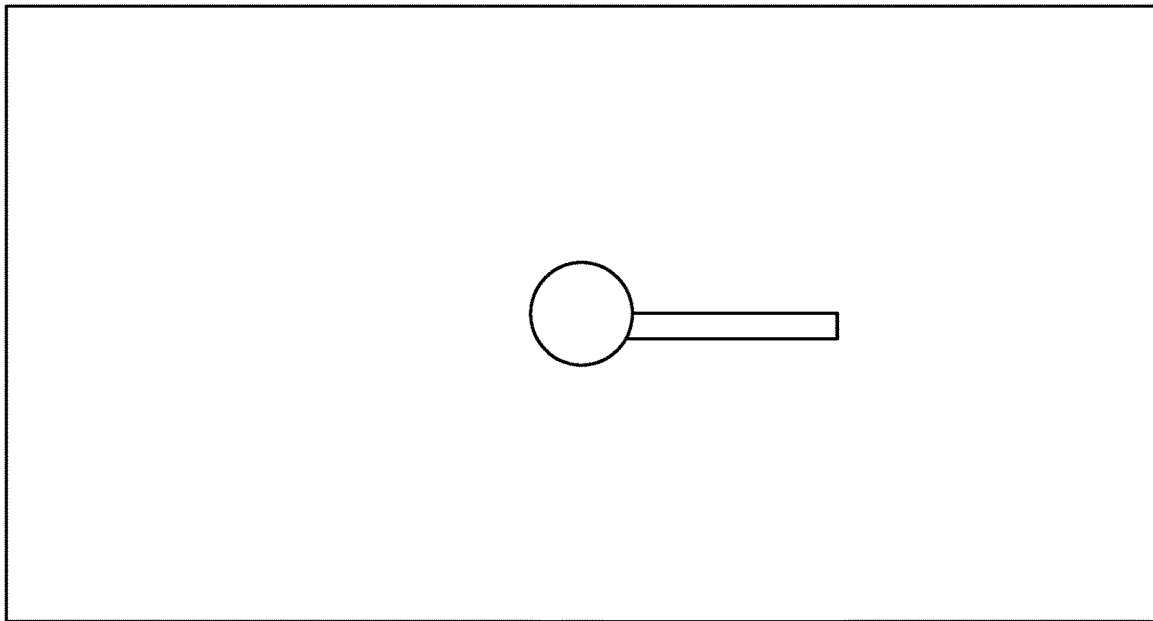


FIG. 6A

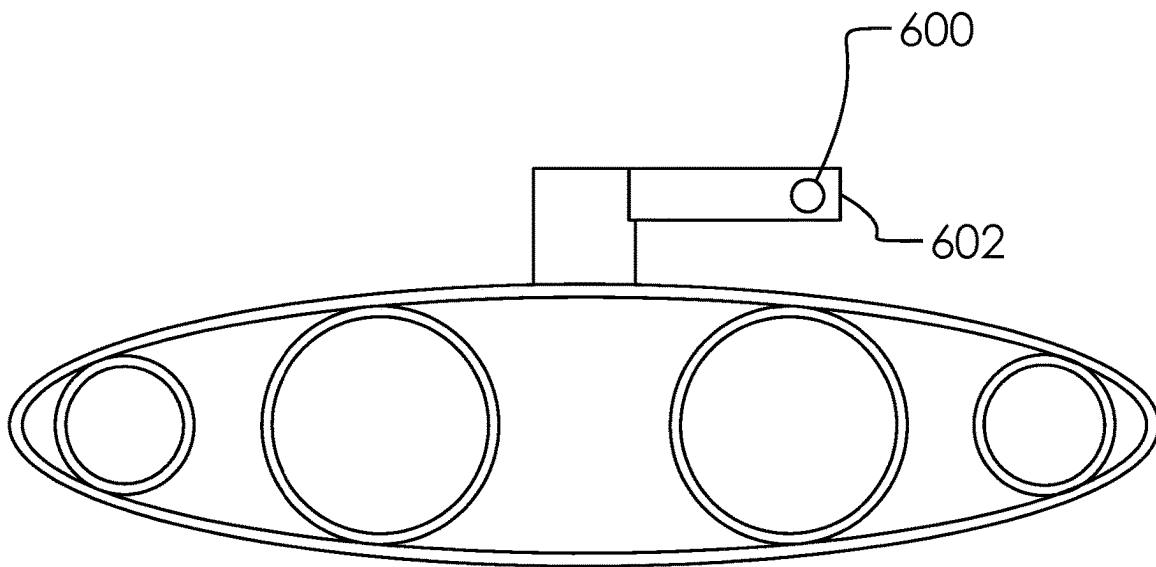


FIG. 6B

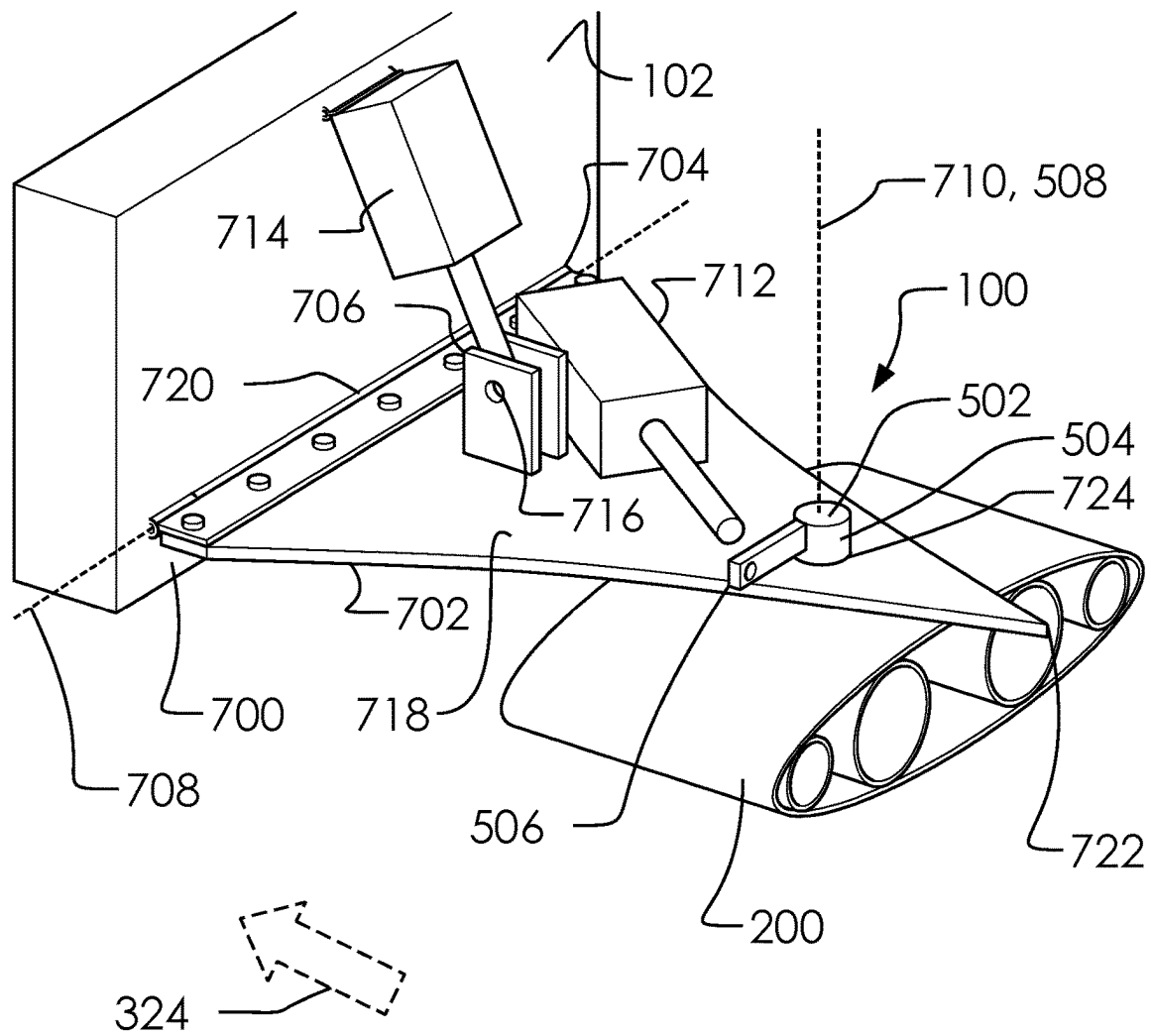


FIG. 7

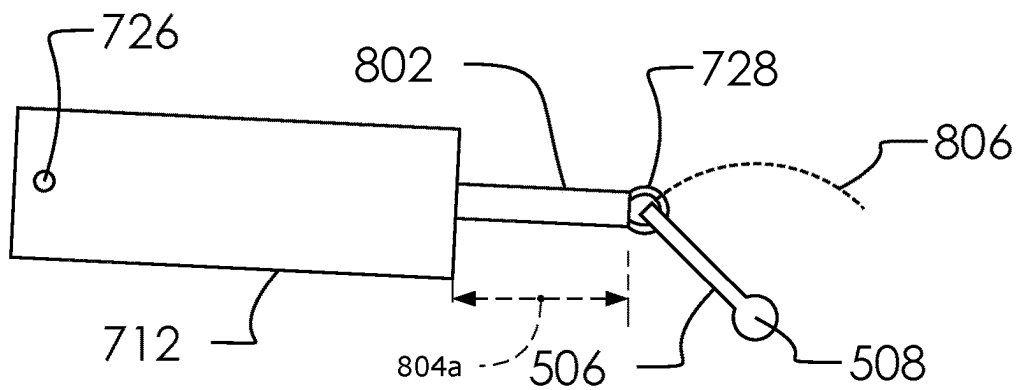


FIG. 8A

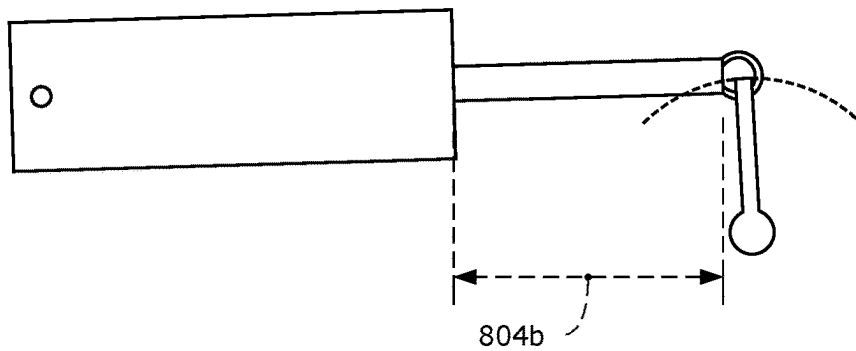


FIG. 8B

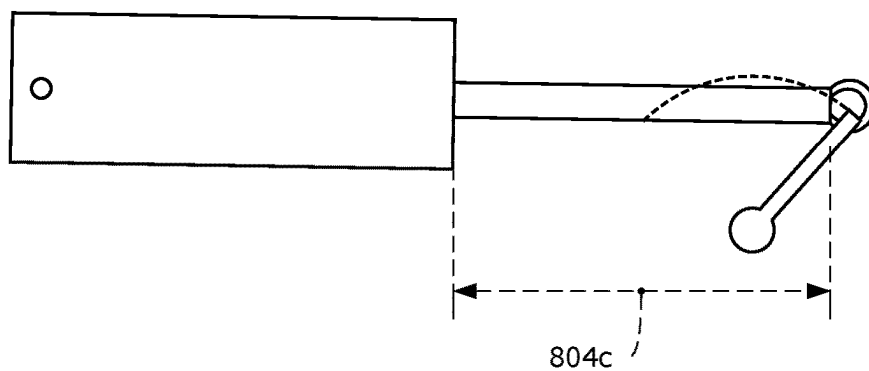
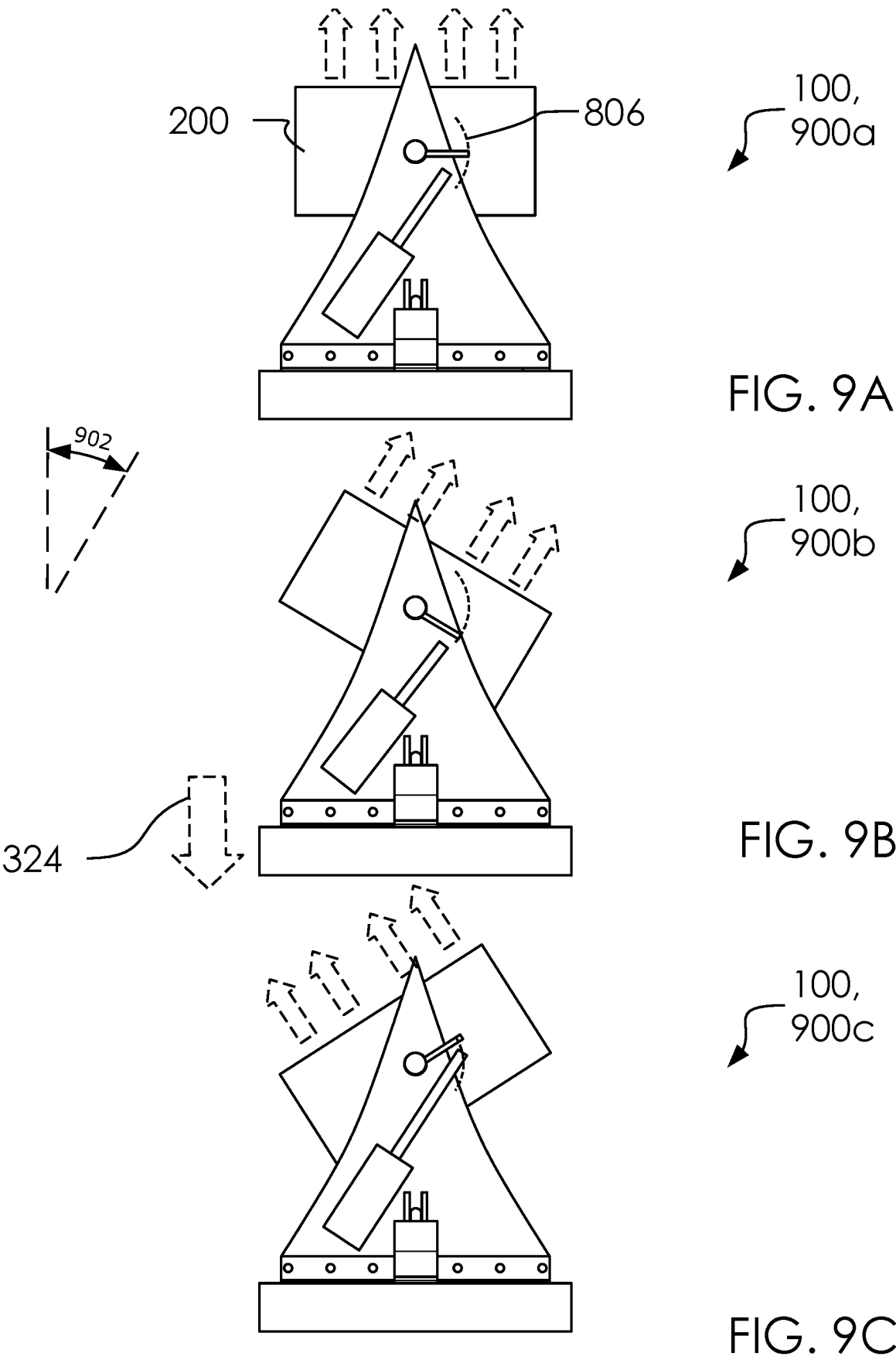


FIG. 8C



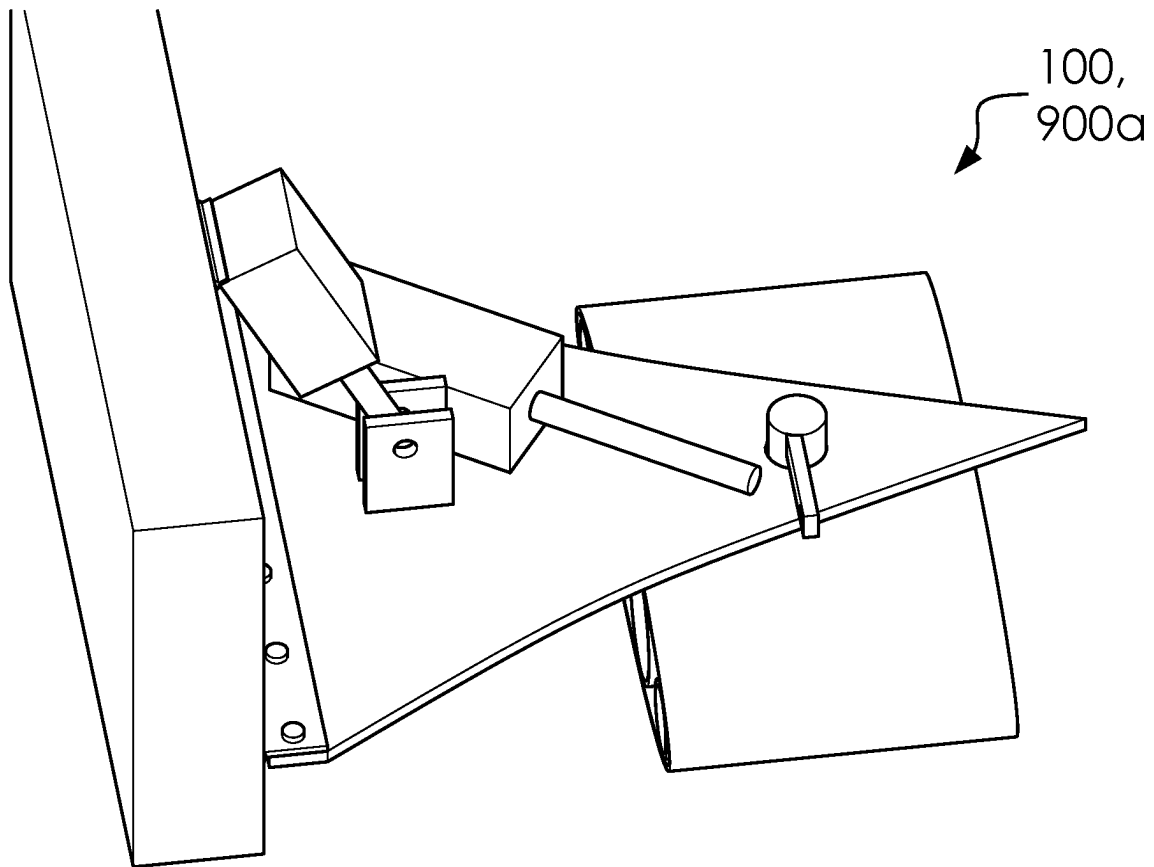


FIG. 10

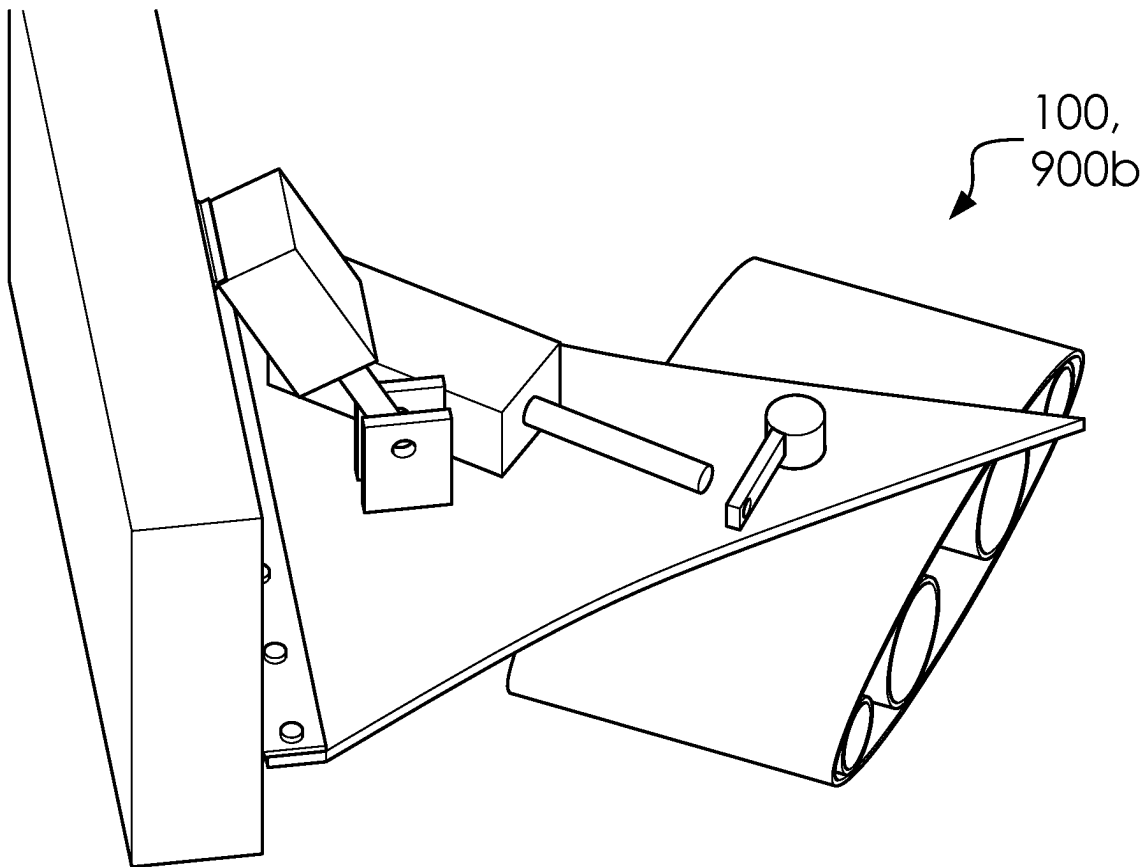


FIG. 11

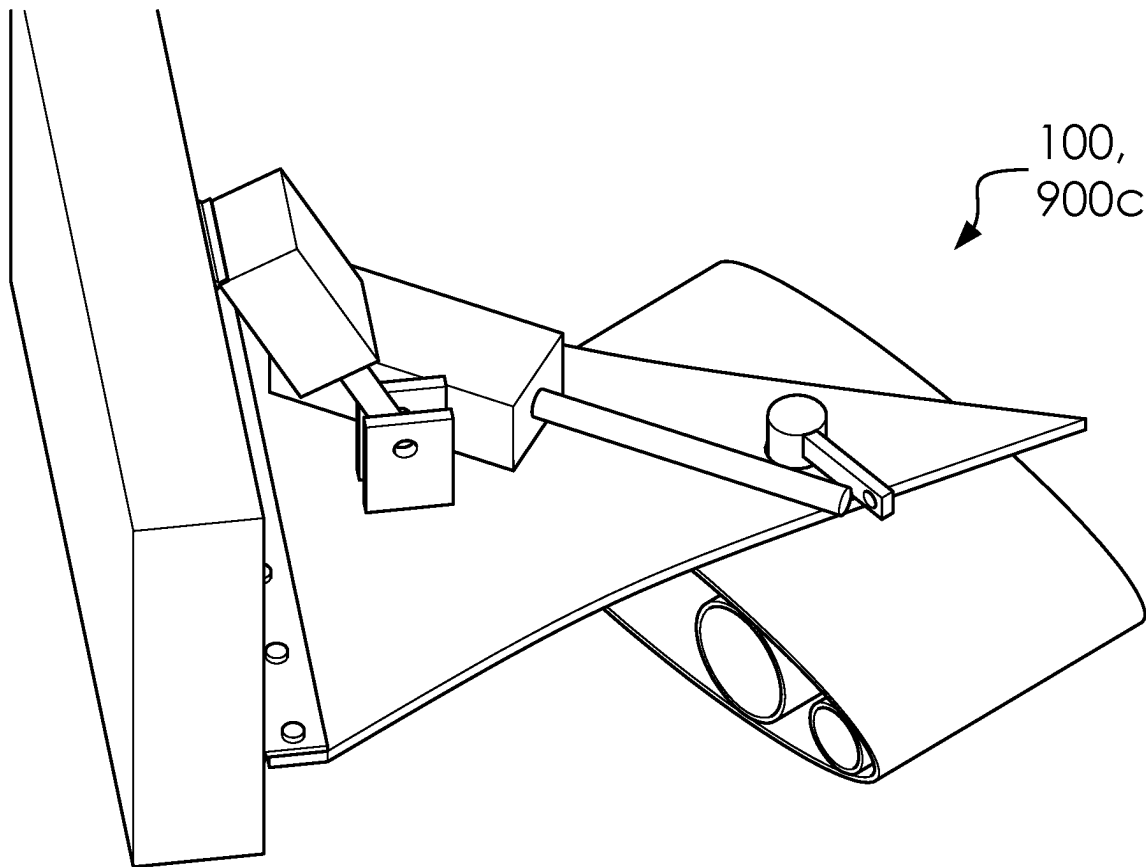


FIG. 12

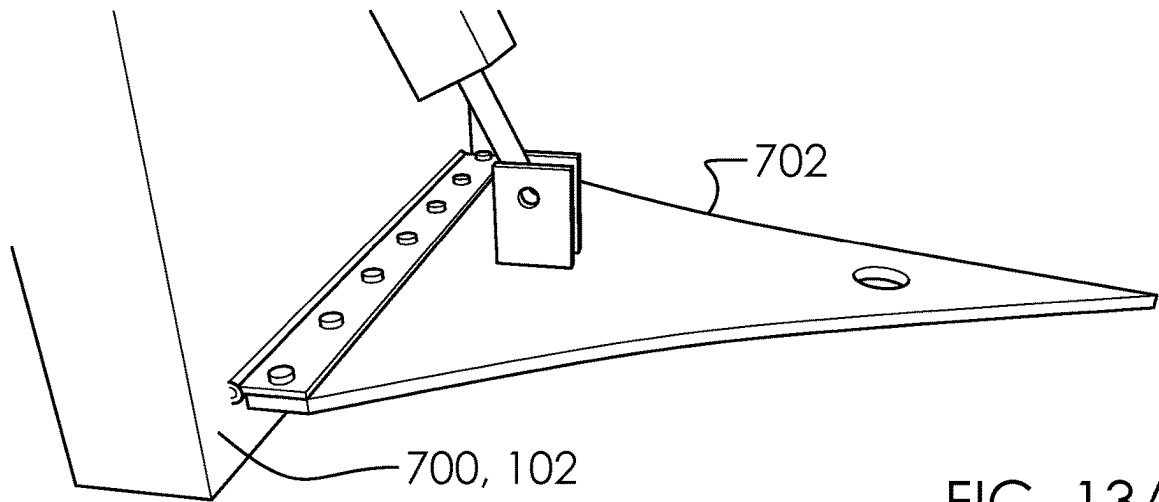


FIG. 13A

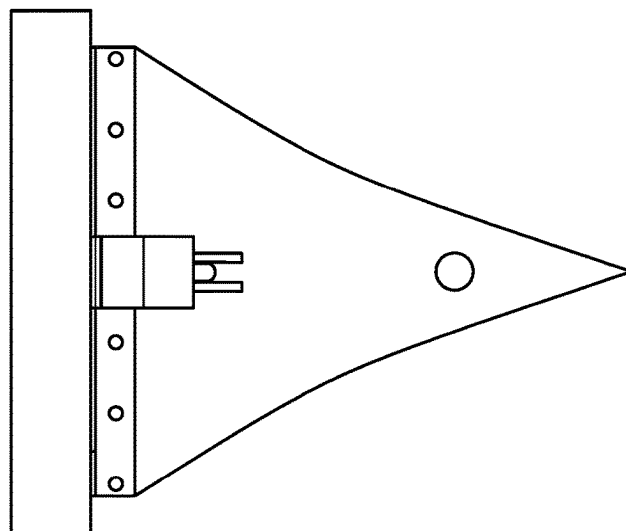


FIG. 13B

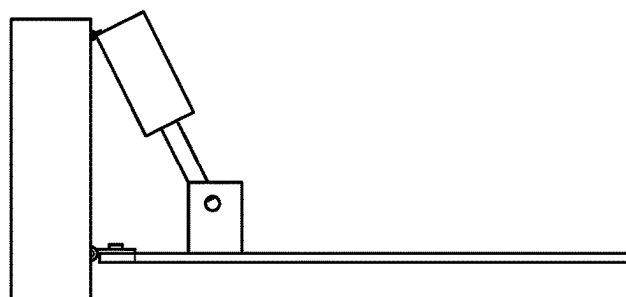


FIG. 13C

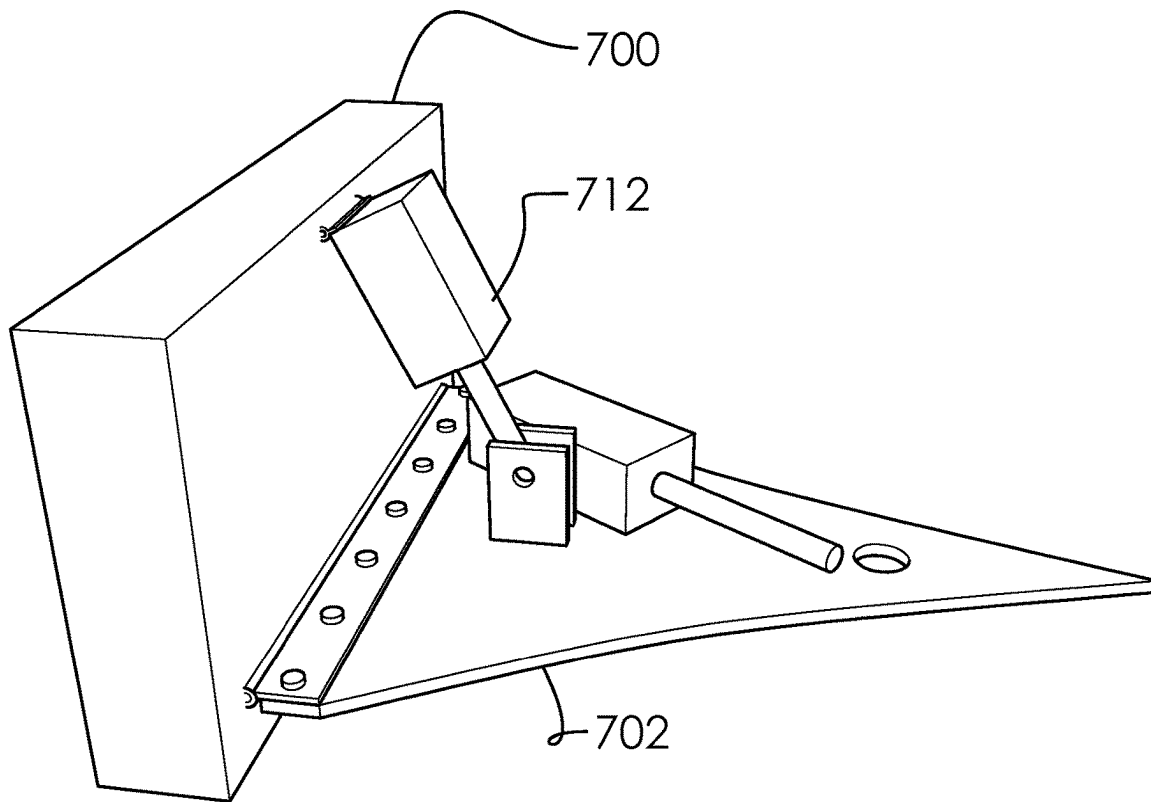


FIG. 14

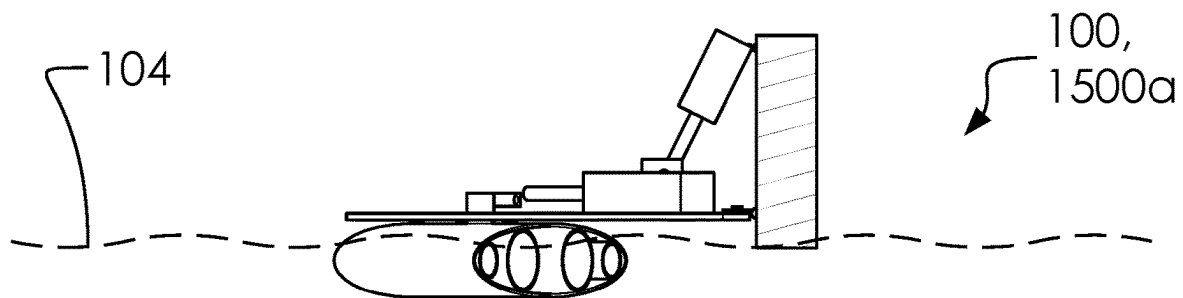


FIG. 15A

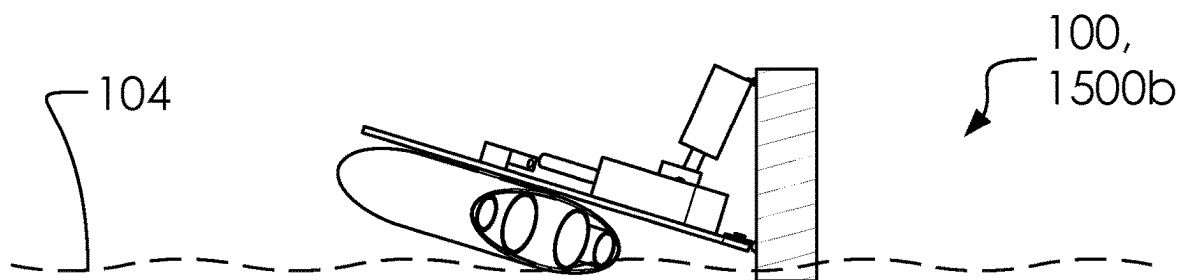


FIG. 15B

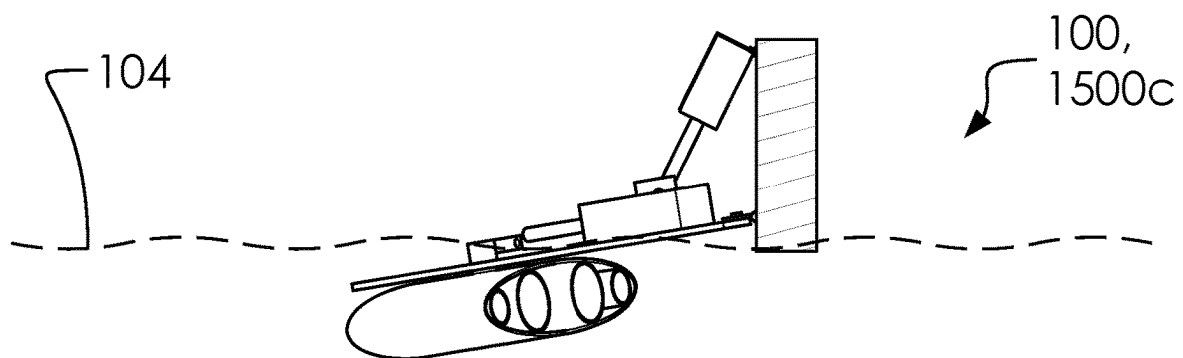


FIG. 15C

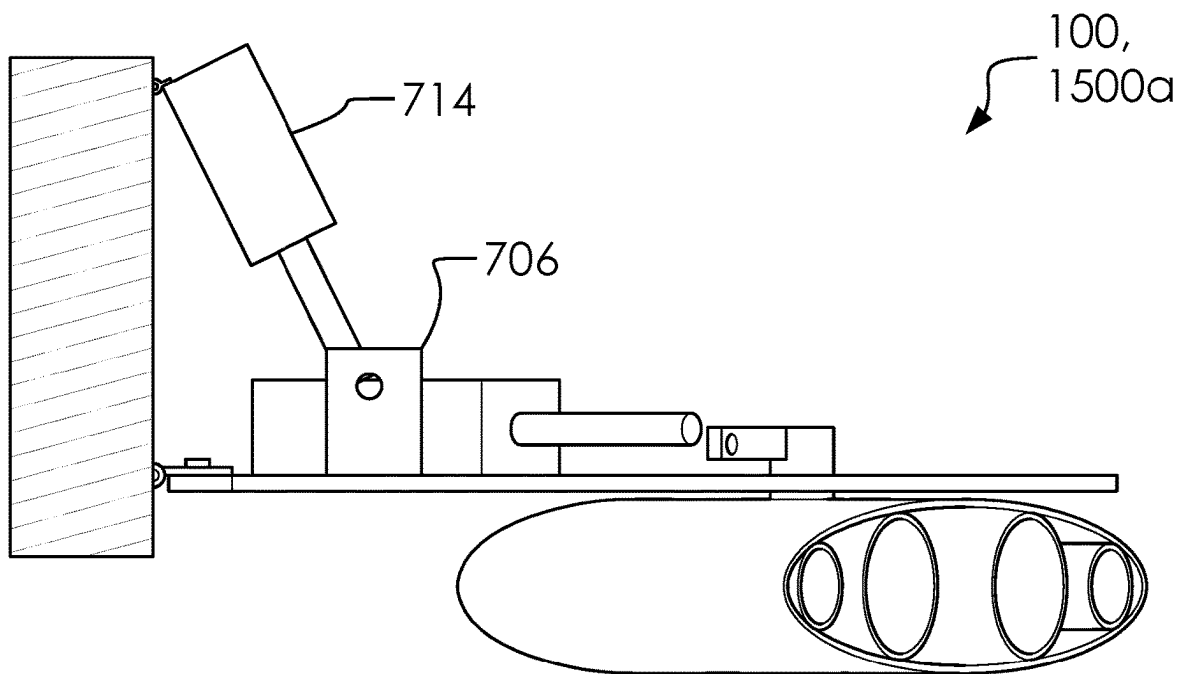


FIG. 16A

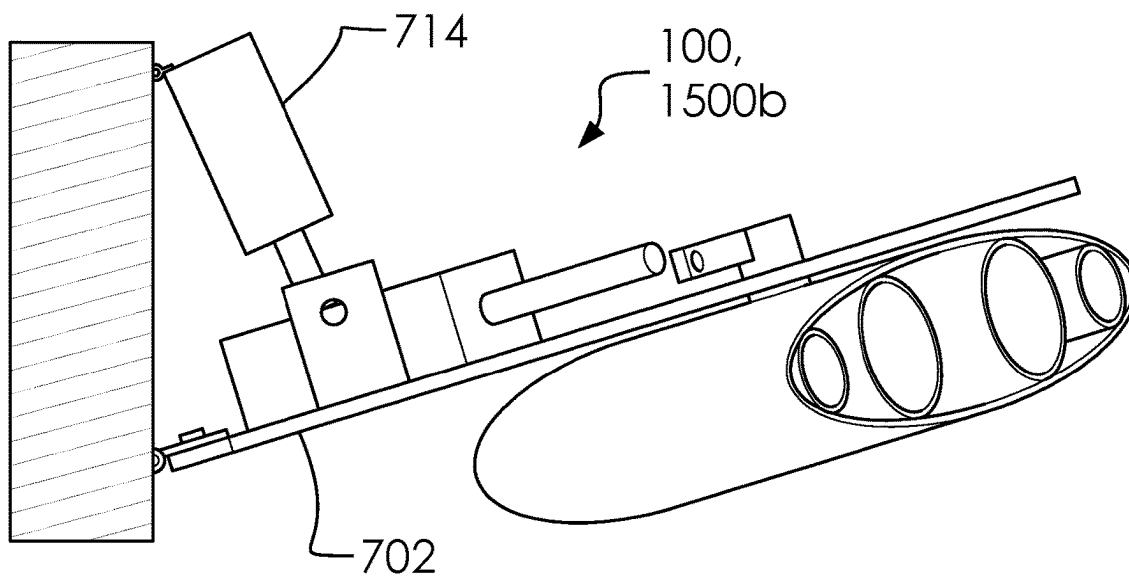


FIG. 16B

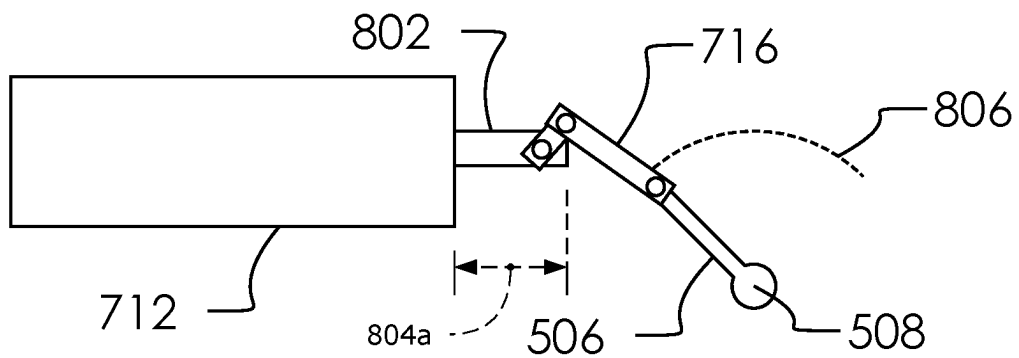


FIG. 17A

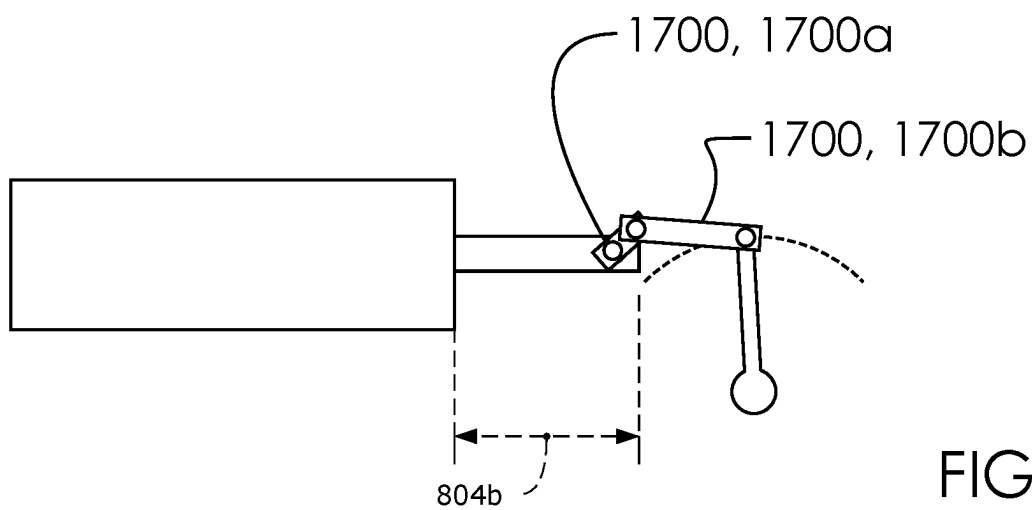


FIG. 17B

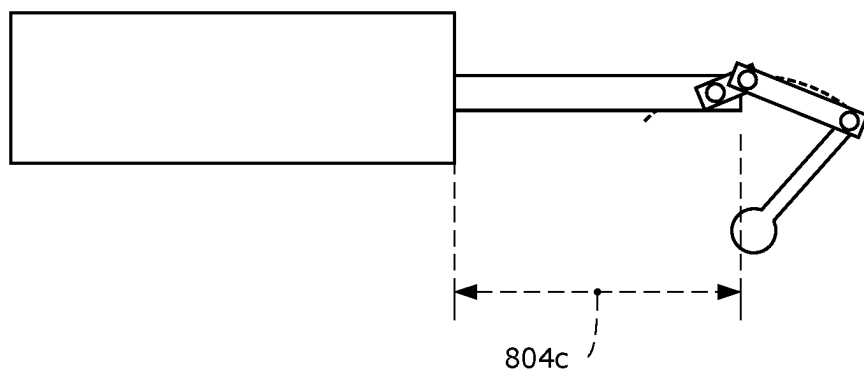


FIG. 17C

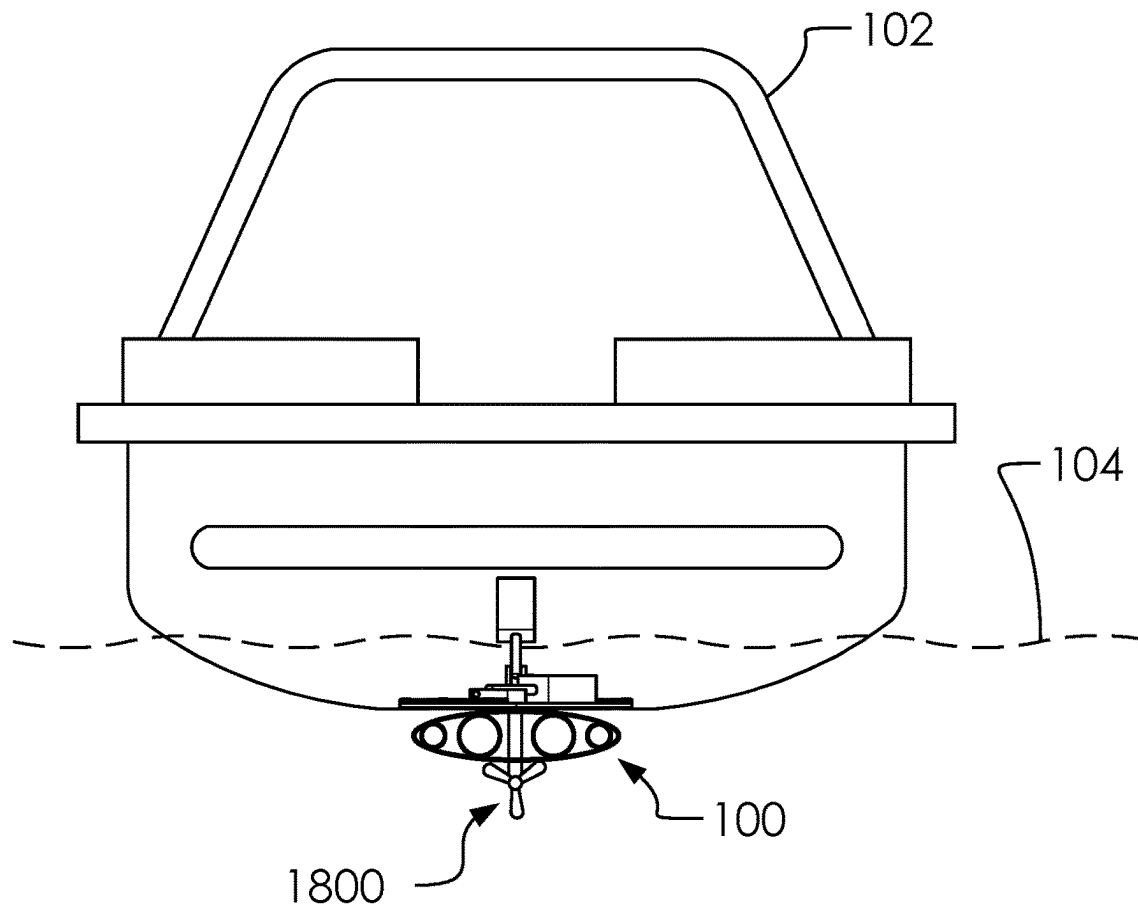


FIG. 18

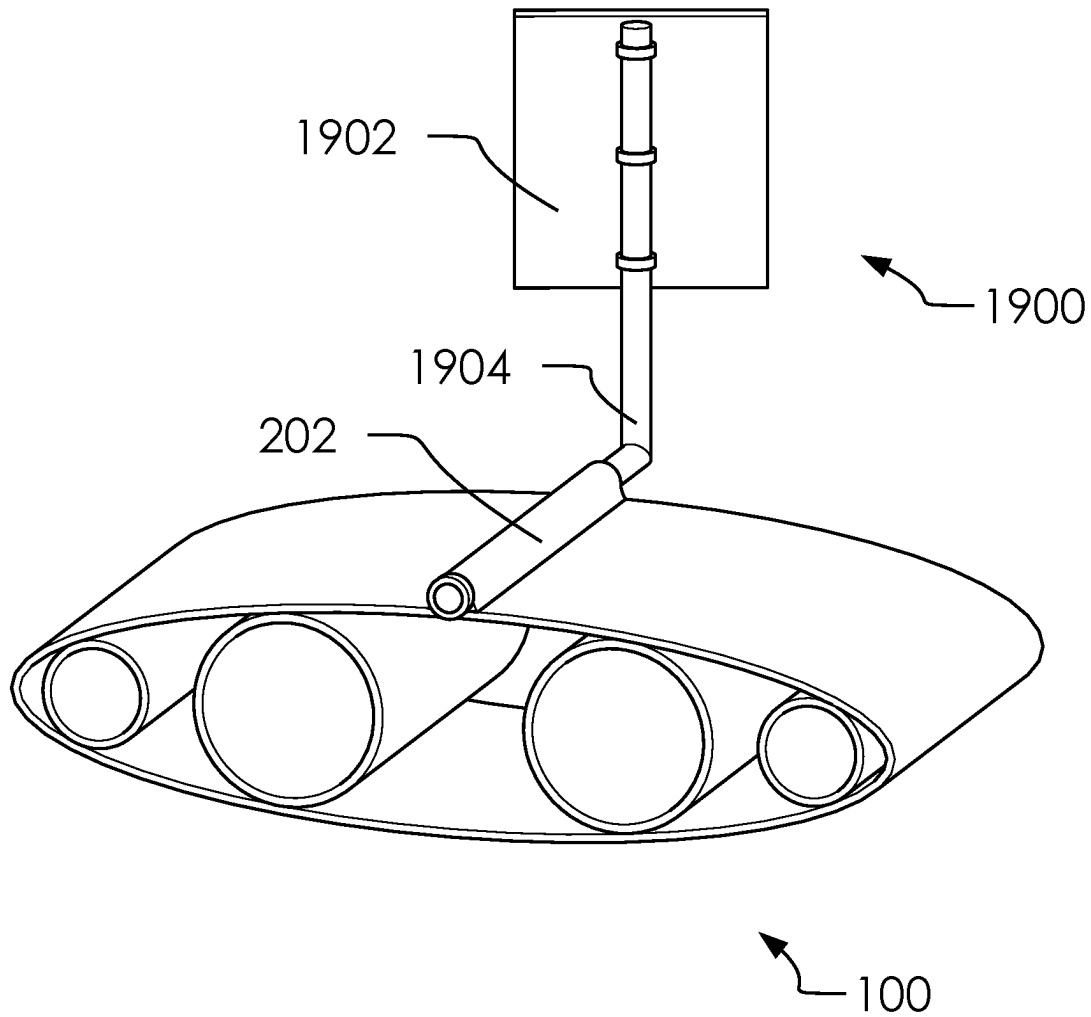


FIG. 19

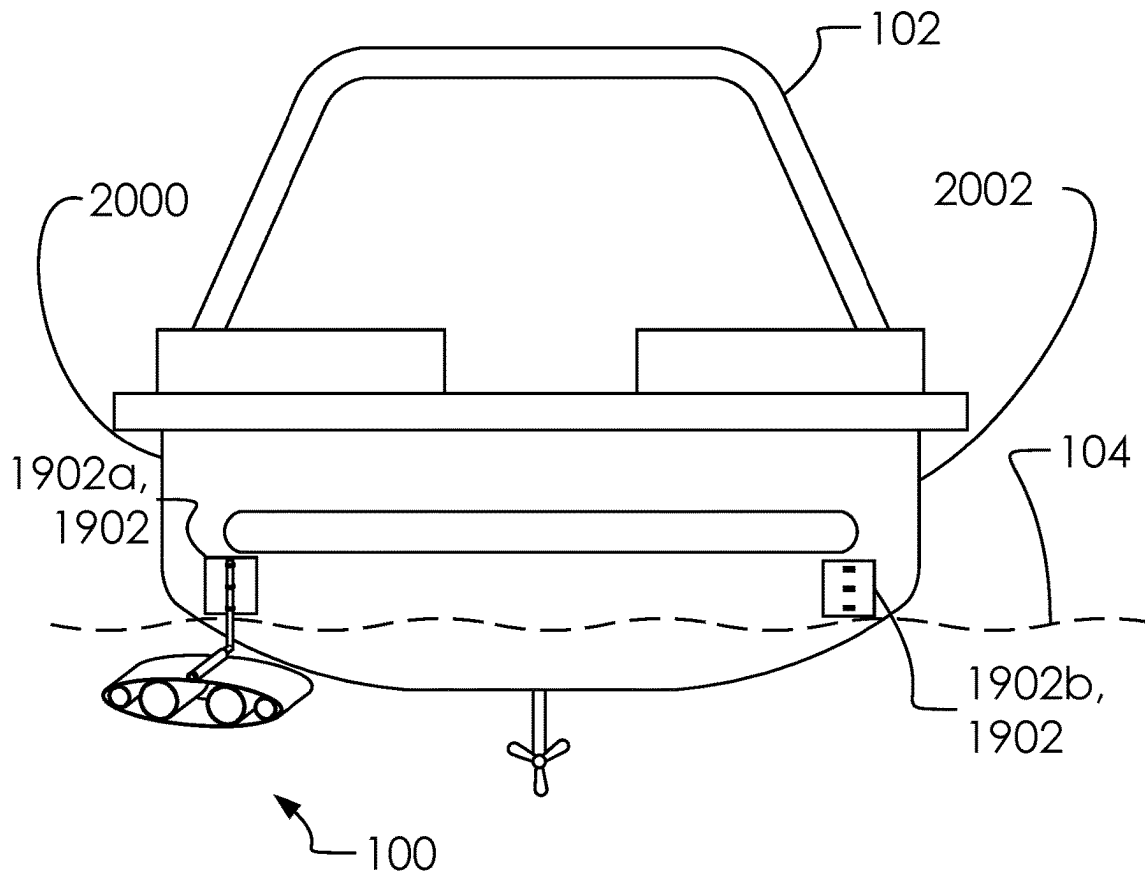


FIG. 20

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SURF THRUST SYSTEM**CROSS-REFERENCE TO RELATED APPLICATIONS**

This application claims benefit to U.S. provisional patent application 63/198,046 filed 2020 Sep. 25.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT (IF APPLICABLE)

Not applicable.

REFERENCE TO SEQUENCE LISTING, A TABLE, OR A COMPUTER PROGRAM LISTING COMPACT DISC APPENDIX (IF APPLICABLE)

Not applicable.

BACKGROUND OF THE INVENTION

No prior art is known to the Applicant

BRIEF SUMMARY OF THE INVENTION

A thruster assembly to create shaped waves in a water behind a boat for water sports, such as wake surfing. Said thruster assembly comprises a thruster portion. Said thruster assembly is configured to attach to a portion of said boat, such as a stern portion, a port side, a starboard side, or on a bottom portion of the hull. Said thruster portion comprises an outer body comprising a rounded shape being elliptical in cross-section. Said outer body comprises a width, a height, and a depth. Said outer body comprises an outer surface and an inner surface. Said outer body encloses an internal channel between a leading end and a trailing end. relative to a direction of travel for said boat in said water, said internal channel comprises said leading end and said trailing end. Said leading end and said trailing end are open and configured to direct the flow of water through said thruster portion as said thruster assembly is dragged through said water being attached to said boat. Said outer body comprises a top surface and a bottom surface, each being parts of said outer surface and a top inner surface and a lower inner surface being parts of said inner surface. Said leading end of said internal channel is configured to serve as an intake for said water and said trailing end is configured to expel said water out of said internal channel. Said thruster portion comprises one or more thrusting channels being arranged between said leading end and said trailing end. Said thruster portion is configured to be attached to said boat at a mounting angle relative to said direction of travel of said boat to alter a wake behind said boat. Said one or more thrusting channels comprise a plurality of channels formed by fluid directing channels within said outer body extending a portion of the distance between said leading end and said trailing end. Said width is greater than said height of said outer body. Said outer body comprises with a ratio of said width to said height being approximately one to four. An axial mounting assembly comprises a riser being being substantially cylindrical, and a pushing flap extending radially out from a central axis of said riser being. Said thruster assembly comprises a hinged plate, a hinge assembly, a hinge plate actuator receiver bracket, a horizontal rotational axis, a vertical rotational axis, a horizontal rotation actuator. Said thruster portion is pivoted about said central axis by holding a

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portion of said riser being and pressing and pulling said pushing flap. Said hinge plate actuator receiver bracket is attached to a top surface forward of said hinge assembly. Said hinged plate comprises a leading edge and a trailing edge. Said hinged plate is configured to further comprise a rotational aperture. Said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotateably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis. A vertical rotation actuator is configured to selectively push and pull a rod between a plurality of lengths. Said plurality of lengths comprises at least a first length, a second length **804b**, and a third length **804c**. A vertical actuator to thruster linkage **716** is attached between said rod **802** and said pushing flap **506**. Said vertical rotation actuator **712** is configured where extending said rod **802** between said plurality of lengths **804**, said vertical actuator to thruster linkage **716** is configured to rotate said pushing flap **506** about said central axis **508** through a rotary path **806**. Said vertical rotation actuator **712** is configured to rotate about a rear axis **726** and a curved attachment pin **728** to allow said rod **802** and said central axis **508** to move about said rotary path **806** without said vertical actuator to thruster linkage **716**. Said curved attachment pin **728** is configured to selectively slide into a linkage aperture **600** of said pushing flap **506**. Said thruster assembly **100** comprises said hinged plate **702**, said hinge assembly **704**, said hinge plate actuator receiver bracket **706**, said horizontal rotational axis **708**, said vertical rotational axis **710**, said vertical rotation actuator **712**, and said vertical actuator to thruster linkage **716**. Said hinged plate **702** is pivotably attached to a portion of said boat **102** using said hinge assembly **704**. Said thruster assembly **100** and said hinged plate **702** are configured to rotate about said horizontal rotational axis **708** on said hinge assembly **704**. Said hinge assembly **704** is configured to allow said thruster assembly **100** to be selectively removed or inserted into said water **104**. Said vertical rotation actuator **712** is configured to selectively push and pull portions of said thruster portion **200**. Said vertical rotation actuator **712** is configured to push and pull on said pushing flap **506** to cause said thruster portion **200** to selectively rotate about said central axis **508** and said vertical rotational axis **710**. Said vertical rotation actuator **712** is rotateably attached to said pushing flap **506** with said vertical actuator to thruster linkage **716**. Said vertical rotation actuator **712** is attached to said top surface **718** of said hinged plate **702**. Said axial mounting assembly **502** comprises said riser being **504** being substantially cylindrical, and said pushing flap **506** extending radially out from said central axis **508** of said riser being **504**. Said thruster assembly **100** comprises said hinged plate **702**, said hinge assembly **704**, said hinge plate actuator receiver bracket **706**, said horizontal rotational axis **708**, said vertical rotational axis **710**, said horizontal rotation actuator **714**. Said thruster portion **200** is pivoted about said central axis **508** by holding a portion of said riser being **504** and pressing and pulling said pushing flap **506**. Said hinge plate actuator receiver bracket **706** is attached to said top surface **718** forward of said hinge assembly **704**. Said hinged plate **702** comprises said leading edge **720** and said trailing edge **722**. Said hinged plate **702** is configured to further comprise said rotational aperture **724**. Said rotational aperture **724** comprises a hole being located proximate to said trailing edge **722** and sized to rotateably hold a portion of said riser being **504** of said axial mounting assembly **502**, and allow said riser being **504** to rotate about said central axis **508** and said vertical rotational axis **710**. Said thruster

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assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 is pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 are configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 is configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 is configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 is configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 is rotatably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 is attached to said top surface 718 of said hinged plate 702. Said thruster assembly 100 is configured to rotate about said horizontal rotational axis 708 between one or more horizontal rotary configurations 1500 so as to engage or disengage said thruster portion 200 with said water 104 under a portion of said boat 102. Said horizontal rotation actuator 714 is configured to selectively push and pull on said hinge plate actuator receiver bucket 706 to cause said hinged plate 702 to rotate about said hinge assembly 704 on said horizontal rotational axis 708.

Said thruster assembly 100 to create shaped waves in said water 104 behind said boat 102 for water sports, such as wake surfing. Said thruster assembly 100 comprises said thruster portion 200. Said thruster assembly 100 is configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said thruster portion 200 comprises said outer body 206 comprising a rounded shape being elliptical in cross-section. Said outer body 206 comprises said width 300, said height 302, and said depth 304. Said outer body 206 comprises said outer surface 306 and said inner surface 308. Said outer body 206 encloses said internal channel 314 between said leading end 320 and said trailing end 322. relative to said direction of travel 324 for said boat 102 in said water 104, said internal channel 314 comprises said leading end 320 and said trailing end 322. Said leading end 320 and said trailing end 322 are open and configured to direct the flow of water through said thruster portion 200 as said thruster assembly 100 is dragged through said water being attached to said boat 102. Said outer body 206 comprises said top surface 310 and said bottom surface 312, each being parts of said outer surface 306 and said top inner surface 316 and said lower inner surface 318 being parts of said inner surface 308. Said leading end 320 of said internal channel 314 is configured to serve as an intake for said water 104 and said trailing end 322 is configured to expel said water 104 out of said internal channel 314. Said thruster portion 200 comprises said one or more thrusting channels 204 being arranged between said leading end 320 and said trailing end 322. Said thruster portion 200 is configured to be attached to said boat 102 at said mounting angle 902 relative to said direction of travel 324 of said boat 102 to alter a wake behind said boat 102. Said one or more thrusting channels 204 comprise a plurality of channels formed by fluid directing channels within said outer body 206 extending a portion of the distance between said leading end 320 and said trailing end 322.

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Said thruster assembly 100 to create shaped waves in said water 104 behind said boat 102 for water sports, such as wake surfing. Said thruster assembly 100 comprises said thruster portion 200. Said thruster assembly 100 is configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said thruster portion 200 comprises said outer body 206 comprising a rounded shape being elliptical in cross-section. Said outer body 206 comprises said width 300, said height 302, and said depth 304. Said outer body 206 comprises said outer surface 306 and said inner surface 308. Said outer body 206 encloses said internal channel 314 between said leading end 320 and said trailing end 322. relative to said direction of travel 324 for said boat 102 in said water 104, said internal channel 314 comprises said leading end 320 and said trailing end 322. Said leading end 320 and said trailing end 322 are open and configured to direct the flow of water through said thruster portion 200 as said thruster assembly 100 is dragged through said water being attached to said boat 102. Said outer body 206 comprises said top surface 310 and said bottom surface 312, each being parts of said outer surface 306 and said top inner surface 316 and said lower inner surface 318 being parts of said inner surface 308. Said leading end 320 of said internal channel 314 is configured to serve as an intake for said water 104 and said trailing end 322 is configured to expel said water 104 out of said internal channel 314. Said thruster portion 200 comprises said one or more thrusting channels 204 being arranged between said leading end 320 and said trailing end 322. Said thruster portion 200 is configured to be attached to said boat 102 at said mounting angle 902 relative to said direction of travel 324 of said boat 102 to alter a wake behind said boat 102. Said one or more thrusting channels 204 comprise a plurality of channels formed by fluid directing channels within said outer body 206 extending a portion of the distance between said leading end 320 and said trailing end 322. Said width 300 is greater than said height 302 of said outer body 206. Said outer body 206 comprises with a ratio of said width 300 to said height 302 being approximately one to four. Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 is pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bucket 706 is attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 is configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotatably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 is configured to selectively push and pull said rod 802 between said plurality of lengths 804. Said plurality of lengths 804 comprises at least said first length 804a, said second length 804b, and said third length 804c. Said vertical actuator to thruster linkage 716 is attached between said rod 802 and said pushing flap 506. Said vertical rotation actuator 712 is configured where extending said rod 802 between

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said plurality of lengths **804**, said vertical actuator to thruster linkage **716** is configured to rotate said pushing flap **506** about said central axis **508** through said rotary path **806**. Said vertical rotation actuator **712** is configured to rotate about said rear axis **726** and said curved attachment pin **728** in order to allow said rod **802** and said central axis **508** to move about said rotary path **806** without said vertical actuator to thruster linkage **716**. Said curved attachment pin **728** is configured to selectively slide into said linkage aperture **600** of said pushing flap **506**.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

FIG. **1** illustrates an elevated rear view of a thruster assembly **100** attached to a boat **102**.

FIG. **2** illustrates a perspective overview of a thruster portion **200** of said thruster assembly **100**.

FIGS. **3A**, and **3B** illustrate an elevated side and top view of said thruster portion **200** of said thruster assembly **100**.

FIG. **4** illustrates a perspective cross-section overview of said thruster portion **200**.

FIGS. **5A**, and **5B** illustrate a perspective overview of said thruster portion **200** with an axial mounting assembly **502**.

FIGS. **6A**, and **6B** illustrate an elevated top and front side view of said thruster portion **200** with said axial mounting assembly **502**.

FIG. **7** illustrates a perspective overview of said thruster assembly **100** attached to a stern portion **700** of said boat **102**.

FIGS. **8A**, **8B**, and **8C** illustrate elevated top view block diagrams of a vertical rotation actuator **712** and a pushing flap **506** in three configurations.

FIGS. **9A**, **9B**, and **9C** illustrate an elevated top view of said thruster assembly **100** with said thruster portion **200** in three rotary positions **900** around a central axis **508** and along a rotary path **806**.

FIG. **10** illustrates a perspective overview of a first rotary position **900a**.

FIG. **11** illustrates a perspective overview of a second rotary position **900b**.

FIG. **12** illustrates a perspective overview of a third rotary position **900c**.

FIGS. **13A**, **13B**, and **13C** illustrate a perspective overview, and an elevated top and side view of a hinged plate **702** with said stern portion **700** of said boat **102**.

FIG. **14** illustrates a perspective overview of said hinged plate **702** with said vertical rotation actuator **712**.

FIGS. **15A**, **15B**, and **15C** illustrate an elevated side view of said thruster assembly **100** in one or more horizontal rotary configurations **1500**; respectively comprising a first horizontal rotary configuration **1500a**, a second horizontal rotary configuration **1500b**, and a third horizontal rotary configuration **1500c**.

FIGS. **16A**, and **16B** illustrate an elevated side view of said thruster assembly **100** with a horizontal rotation actuator **714** in said first horizontal rotary configuration **1500a** and said second horizontal rotary configuration **1500b**.

FIGS. **17A**, **17B**, and **17C** illustrate elevated top view block diagrams of said vertical rotation actuator **712** and said pushing flap **506** in three configurations with a vertical actuator to thruster linkage **716**.

FIG. **18** illustrates an elevated rear view of said thruster assembly **100** attached to a portion of said boat **102**.

FIG. **19** illustrates a perspective overview of said thruster assembly **100** with a mount receiver **202** and a fixed thruster mounting assembly **1900**.

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FIG. **20** illustrates elevated rear view of said boat **102** with said thruster assembly **100** attached using said fixed thruster mounting assembly **1900**.

DETAILED DESCRIPTION OF THE INVENTION

The following description is presented to enable any person skilled in the art to make and use the invention as claimed and is provided in the context of the particular examples discussed below, variations of which will be readily apparent to those skilled in the art. In the interest of clarity, not all features of an actual implementation are described in this specification. It will be appreciated that in the development of any such actual implementation (as in any development project), design decisions must be made to achieve the designers' specific goals (e.g., compliance with system- and business-related constraints), and that these goals will vary from one implementation to another. It will also be appreciated that such development effort might be complex and time-consuming, but would nevertheless be a routine undertaking for those of ordinary skill in the field of the appropriate art having the benefit of this disclosure. Accordingly, the claims appended hereto are not intended to be limited by the disclosed embodiments, but are to be accorded their widest scope consistent with the principles and features disclosed herein.

FIG. **1** illustrates an elevated rear view of a thruster assembly **100** attached to a boat **102**.

In one embodiment, said thruster assembly **100** can comprise a plurality of parts designed to create shaped waves in a water **104** behind said boat **102** for water sports, such as wake surfing.

FIG. **2** illustrates a perspective overview of a thruster portion **200** of said thruster assembly **100**.

In one embodiment, said thruster assembly **100** can comprise an outer body **206**, a mount receiver **202**, and one or more thrusting channels **204** (which can comprise a first thrusting channels **204a**, a second thrusting channels **204b**, a third thrusting channels **204c**, and a fourth thrusting channels **204d**) within said outer body **206**.

FIGS. **3A**, and **3B** illustrate an elevated side and top view of said thruster portion **200** of said thruster assembly **100**.

In one embodiment, said thruster portion **200** can comprise a width **300**, a height **302**, and a depth **304**. Said outer body **206** can comprise an outer surface **306** and an inner surface **308**.

Said outer body **206** can comprise a round surface in the form of a circular or elliptical cross-section. As illustrated, said outer body **206** comprises an elongated elliptical cross-section being wider than tall, with a ratio of said width **300** to said height **302** being approximately one to four. In one embodiment, said width **300** can be three to four inches.

Said outer body **206** can comprise a top surface **310** and a bottom surface **312**, each being parts of said outer surface **306**. Said thruster portion **200** can comprise an internal channel **314** within said outer body **206**. In one embodiment, said one or more thrusting channels **204** can attach to said inner surface **308** within said internal channel **314**. As illustrated, each of said one or more thrusting channels **204** can attach to a top inner surface **316** and a lower inner surface **318** of said inner surface **308**.

Relative to a direction of travel **324** for said boat **102** in said water **104**, said internal channel **314** can comprise a leading end **320** and a trailing end **322**. In one embodiment, said leading end **320** of said internal channel **314** can serve

as an intake for said water **104** and said trailing end **322** can expel said water **104** out of said internal channel **314**.

Said mount receiver **202** can attach to or be an integral part of said top surface **310** of said outer body **206**. As illustrated, said mount receiver **202** extends between a leading end to a trailing end of said thruster portion **200**.

FIG. **4** illustrates a perspective cross-section overview of said thruster portion **200**.

Said one or more thrusting channels **204** can each comprise a first end **400**, a second end **402**, a channel body **404** and a fluid channel **406** between said first end **400** and said second end **402**.

FIGS. **5A**, and **5B** illustrate a perspective overview of said thruster portion **200** with an axial mounting assembly **502**.

Said axial mounting assembly **502** can comprise a riser being **504** being substantially cylindrical, and a pushing flap **506** extending radially out from a central axis **508** of said riser being **504**. Accordingly, in one embodiment, said thruster portion **200** can be pivoted about said central axis **508** by holding a portion of said riser being **504** and pressing and pulling said pushing flap **506**.

FIGS. **6A**, and **6B** illustrate an elevated top and front side view of said thruster portion **200** with said axial mounting assembly **502**.

In one embodiment, said pushing flap **506** can comprise a linkage aperture **600** at a distal end **602** of said pushing flap **506**, as illustrated.

FIG. **7** illustrates a perspective overview of said thruster assembly **100** attached to a stern portion **700** of said boat **102**.

In one embodiment, said thruster assembly **100** can comprise a hinged plate **702**, a hinge assembly **704**, a hinge plate actuator receiver bracket **706**, a horizontal rotational axis **708**, a vertical rotational axis **710**, a vertical rotation actuator **712**, a horizontal rotation actuator **714**, and a vertical actuator to thruster linkage **716**.

In one embodiment, said hinged plate **702** can be pivotably attached to a portion of said boat **102** using said hinge assembly **704**; wherein, said thruster assembly **100** and said hinged plate **702** can rotate about said horizontal rotational axis **708** on said hinge assembly **704**. In one embodiment, said hinge assembly **704** can allow said thruster assembly **100** to be selectively removed or inserted into said water **104**.

Said vertical rotation actuator **712** can selectively push and pull portions of said thruster portion **200**. In one embodiment, said vertical rotation actuator **712** can push and pull on said pushing flap **506** so as to cause said thruster portion **200** to selectively rotate about said central axis **508** and said vertical rotational axis **710**. In one embodiment, said vertical rotation actuator **712** can be rotatably attached to said pushing flap **506** with said vertical actuator to thruster linkage **716**, as illustrated herein and known in the art.

Said vertical rotation actuator **712** can be attached to a top surface **718** of said hinged plate **702**. Likewise, said hinge plate actuator receiver bracket **706** can be attached to said top surface **718** forward of said hinge assembly **704**, as illustrated.

Said hinged plate **702** can comprise a leading edge **720** and a trailing edge **722**. As illustrated herein, said trailing edge **722** can come to a point, but need not do so for functional purposes.

Said hinged plate **702** can further comprise a rotational aperture **724**; wherein, said rotational aperture **724** can comprise a hole being located proximate to said trailing edge **722** and sized to rotatably hold a portion of said riser being

504 of said axial mounting assembly **502**, and allow said riser being **504** to rotate about said central axis **508** and said vertical rotational axis **710**.

FIGS. **8A**, **8B**, and **8C** illustrate elevated top view block diagrams of said vertical rotation actuator **712** and said pushing flap **506** in three configurations.

Said vertical rotation actuator **712** can be configured to selectively push and pull a rod **802** between a plurality of lengths **804** (which can comprise a first length **804a**, a second length **804b**, and a third length **804c**). said vertical actuator to thruster linkage **716** can be attached between said rod **802** and said pushing flap **506**. Wherein, by extending said rod **802** between said plurality of lengths **804**, said vertical actuator to thruster linkage **716** can rotate said pushing flap **506** about said central axis **508** through a rotary path **806**.

In one embodiment, said vertical rotation actuator **712** can rotate about a rear axis **726** and a curved attachment pin **728** in order to allow said rod **802** and said central axis **508** to move about said rotary path **806** without said vertical actuator to thruster linkage **716** (illustrated below). said curved attachment pin **728** can selectively slide into said linkage aperture **600** of said pushing flap **506**.

FIGS. **9A**, **9B**, and **9C** illustrate an elevated top view of said thruster assembly **100** with said thruster portion **200** in three rotary positions **900** around said central axis **508** and along said rotary path **806**.

Said three rotary positions **900** can comprise a first rotary position **900a**, a second rotary position **900b**, and a third rotary position **900c**. Note that said vertical actuator to thruster linkage **716** are not shown in this illustration.

As said thruster portion **200** is rotated on said central axis **508** relative to said direction of travel **324**, said thruster assembly **100** channels said water **104** rearward and to port or starboard for thrusting and wake creation purposes.

FIG. **10** illustrates a perspective overview of said first rotary position **900a**.

FIG. **11** illustrates a perspective overview of said second rotary position **900b**.

FIG. **12** illustrates a perspective overview of said third rotary position **900c**.

FIGS. **13A**, **13B**, and **13C** illustrate a perspective overview, and an elevated top and side view of said hinged plate **702** with said stern portion **700** of said boat **102**.

FIG. **14** illustrates a perspective overview of said hinged plate **702** with said vertical rotation actuator **712**.

FIGS. **15A**, **15B**, and **15C** illustrate an elevated side view of said thruster assembly **100** in one or more horizontal rotary configurations **1500**; respectively comprising a first horizontal rotary configuration **1500a**, a second horizontal rotary configuration **1500b**, and a third horizontal rotary configuration **1500c**.

In one embodiment, said thruster assembly **100** can be configured to rotate about said horizontal rotational axis **708** between said one or more horizontal rotary configurations **1500** so as to engage or disengage said thruster portion **200** with said water **104**, as illustrated.

FIGS. **16A**, and **16B** illustrate an elevated side view of said thruster assembly **100** with said horizontal rotation actuator **714** in said first horizontal rotary configuration **1500a** and said second horizontal rotary configuration **1500b**.

As illustrated, said horizontal rotation actuator **714** can selectively push and pull on said hinge plate actuator receiver bracket **706** so as to cause said hinged plate **702** to rotate about said hinge assembly **704** on said horizontal rotational axis **708**.

FIGS. 17A, 17B, and 17C illustrate elevated top view block diagrams of said vertical rotation actuator 712 and said pushing flap 506 in three configurations with said vertical actuator to thruster linkage 716.

As illustrated, said vertical actuator to thruster linkage 716 can comprise one or more hinged linkages 1700 (which can comprise a first hinged linkage 1700a, and a second hinged linkage 1700b).

In one embodiment, said one or more hinged linkages 1700 can be attached one to another with a first end of a first item attached to a second end of another item to create a string of rotating elements. In one embodiment, each among said one or more hinged linkages 1700 can comprise a substantially straight body with hinges at each end.

FIG. 18 illustrates an elevated rear view of said thruster assembly 100 attached to a portion of said boat 102.

In one embodiment, said boat 102 can have a propeller 1800 which can be essentially aligned with said central axis 508 of said boat 102 and therefore need to extend below said thruster assembly 100, as illustrated.

FIG. 19 illustrates a perspective overview of said thruster assembly 100 with said mount receiver 202 and a fixed thruster mounting assembly 1900.

In one embodiment, said thruster assembly 100 can be attached to said boat 102 without use of said vertical rotation actuator 712 or said horizontal rotation actuator 714. Wherein, said thruster assembly 100 can be attached to said boat 102 at a fixed angle relative to said direction of travel 324 and said central axis 508.

In one embodiment, said fixed thruster mounting assembly 1900 can comprise a mounting bracket 1902 and a mounting arm 1904. In one embodiment, said mounting bracket 1902 can attach to a portion of said boat 102, such as said stern portion 700, port side, starboard side, or on a bottom portion of the hull. As illustrated, said mounting arm 1904 can attach to said mounting bracket 1902 at one end and said mount receiver 202 at another end.

FIG. 20 illustrates elevated rear view of said boat 102 with said thruster assembly 100 attached using said fixed thruster mounting assembly 1900.

In one embodiment, said mounting bracket 1902 can comprise a first mounting bracket 1902a and a second mounting bracket 1902b. In one embodiment, said thruster assembly 100 can comprise said first mounting bracket 1902a attached proximate to a port side 2000 of said boat 102 and said second mounting bracket 1902b attached proximate to a starboard side 2002 of said boat 102. Accordingly, said thruster assembly 100 can be moved between said fixed thruster mounting assembly 1900 to create a wake on either side of said boat 102.

With reference to the claims, the following sentences are included for completeness of the disclosure.

Said thruster assembly 100 to create shaped waves in said water 104 behind said boat 102 for water sports, such as wake surfing. Said thruster assembly 100 comprises said thruster portion 200. Said thruster assembly 100 can be configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said thruster portion 200 comprises said outer body 206 comprising a rounded shape being elliptical in cross-section. Said outer body 206 comprises said width 300, said height 302, and said depth 304. Said outer body 206 comprises said outer surface 306 and said inner surface 308. Said outer body 206 encloses said internal channel 314 between said leading end 320 and said trailing end 322. relative to said direction of travel 324 for said boat 102 in said water 104, said internal

channel 314 comprises said leading end 320 and said trailing end 322. Said leading end 320 and said trailing end 322 can be open and configured to direct the flow of water through said thruster portion 200 as said thruster assembly 100 can be dragged through said water being attached to said boat 102. Said outer body 206 comprises said top surface 310 and said bottom surface 312, each being parts of said outer surface 306 and said top inner surface 316 and said lower inner surface 318 being parts of said inner surface 308. Said leading end 320 of said internal channel 314 can be configured to serve as an intake for said water 104 and said trailing end 322 can be configured to expel said water 104 out of said internal channel 314. Said thruster portion 200 comprises said one or more thrusting channels 204 being arranged between said leading end 320 and said trailing end 322. Said thruster portion 200 can be configured to be attached to said boat 102 at a mounting angle 902 relative to said direction of travel 324 of said boat 102 to alter a wake behind said boat 102. Said one or more thrusting channels 204 comprise a plurality of channels formed by fluid directing channels within said outer body 206 extending a portion of the distance between said leading end 320 and said trailing end 322. Said width 300 can be greater than said height 302 of said outer body 206. Said outer body 206 comprises with a ratio of said width 300 to said height 302 being approximately one to four. Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bucket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be configured to selectively push and pull said rod 802 between said plurality of lengths 804. Said plurality of lengths 804 comprises at least said first length 804a, said second length 804b, and said third length 804c. Said vertical actuator to thruster linkage 716 can be attached between said rod 802 and said pushing flap 506. Said vertical rotation actuator 712 can be configured where extending said rod 802 between said plurality of lengths 804, said vertical actuator to thruster linkage 716 can be configured to rotate said pushing flap 506 about said central axis 508 through said rotary path 806. Said vertical rotation actuator 712 can be configured to rotate about said rear axis 726 and said curved attachment pin 728 to allow said rod 802 and said central axis 508 to move about said rotary path 806 without said vertical actuator to thruster linkage 716. Said curved attachment pin 728 can be configured to selectively slide into said linkage aperture 600 of said pushing flap 506. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical

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actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702. Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bracket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702. Said thruster assembly 100 can be configured to rotate about said horizontal rotational axis 708 between said one or more horizontal rotary configurations 1500 so as to engage or disengage said thruster portion 200 with said water 104 under a portion of said boat 102. Said horizontal rotation actuator 714 can be configured to selectively push and pull on said hinge plate actuator receiver bracket 706 to cause said hinged plate 702 to rotate about said hinge assembly 704 on said horizontal rotational axis 708.

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Said thruster assembly 100 to create shaped waves in said water 104 behind said boat 102 for water sports, such as wake surfing. Said thruster assembly 100 comprises said thruster portion 200. Said thruster assembly 100 can be configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said thruster portion 200 comprises said outer body 206 comprising a rounded shape being elliptical in cross-section. Said outer body 206 comprises said width 300, said height 302, and said depth 304. Said outer body 206 comprises said outer surface 306 and said inner surface 308. Said outer body 206 encloses said internal channel 314 between said leading end 320 and said trailing end 322. relative to said direction of travel 324 for said boat 102 in said water 104, said internal channel 314 comprises said leading end 320 and said trailing end 322. Said leading end 320 and said trailing end 322 can be open and configured to direct the flow of water through said thruster portion 200 as said thruster assembly 100 can be dragged through said water being attached to said boat 102. Said outer body 206 comprises said top surface 310 and said bottom surface 312, each being parts of said outer surface 306 and said top inner surface 316 and said lower inner surface 318 being parts of said inner surface 308. Said leading end 320 of said internal channel 314 can be configured to serve as an intake for said water 104 and said trailing end 322 can be configured to expel said water 104 out of said internal channel 314. Said thruster portion 200 comprises said one or more thrusting channels 204 being arranged between said leading end 320 and said trailing end 322. Said thruster portion 200 can be configured to be attached to said boat 102 at said mounting angle 902 relative to said direction of travel 324 of said boat 102 to alter a wake behind said boat 102. Said one or more thrusting channels 204 comprise a plurality of channels formed by fluid directing channels within said outer body 206 extending a portion of the distance between said leading end 320 and said trailing end 322.

Said one or more thrusting channels 204 can be configured to each comprise said first end 400, said second end 402, said channel body 404 and said fluid channel 406 between said first end 400 and said second end 402.

Said one or more thrusting channels 204 can be configured to attach to said inner surface 308 within said internal channel 314.

Said width 300 can be greater than said height 302 of said outer body 206.

Said outer body 206 comprises with a ratio of said width 300 to said height 302 being approximately one to four.

Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bracket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial

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mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710.

Said vertical rotation actuator 712 can be configured to selectively push and pull said rod 802 between said plurality of lengths 804. Said plurality of lengths 804 comprises at least said first length 804a, said second length 804b, and said third length 804c. Said vertical actuator to thruster linkage 716 can be attached between said rod 802 and said pushing flap 506. Said vertical rotation actuator 712 can be configured where extending said rod 802 between said plurality of lengths 804, said vertical actuator to thruster linkage 716 can be configured to rotate said pushing flap 506 about said central axis 508 through said rotary path 806. Said vertical rotation actuator 712 can be configured to rotate about said rear axis 726 and said curved attachment pin 728 in order to allow said rod 802 and said central axis 508 to move about said rotary path 806 without said vertical actuator to thruster linkage 716. Said curved attachment pin 728 can be configured to selectively slide into said linkage aperture 600 of said pushing flap 506.

Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702.

Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bracket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bracket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator

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712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702.

Said thruster assembly 100 can be configured to rotate about said horizontal rotational axis 708 between said one or more horizontal rotary configurations 1500 so as to engage or disengage said thruster portion 200 with said water 104 under a portion of said boat 102. Said horizontal rotation actuator 714 can be configured to selectively push and pull on said hinge plate actuator receiver bracket 706 to cause said hinged plate 702 to rotate about said hinge assembly 704 on said horizontal rotational axis 708.

Said thruster assembly 100 can be attached to said boat 102. Said thruster assembly 100 can be attached to said boat 102 with said mounting angle 902 comprising a fixed angle relative to said direction of travel 324 and said central axis 508. Said fixed thruster mounting assembly 1900 comprises said mounting bracket 1902 and said mounting arm 1904. Said mounting bracket 1902 can be configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said mounting arm 1904 can be configured to attach to said mounting bracket 1902 at one end and said mount receiver 202 at another end.

Said mounting bracket 1902 comprises said first mounting bracket 1902a and said second mounting bracket 1902b. Said thruster assembly 100 comprises said first mounting bracket 1902a attached proximate to said port side 2000 of said boat 102 and said second mounting bracket 1902b attached proximate to said starboard side 2002 of said boat 102. Said thruster assembly 100 can be moved between said fixed thruster mounting assembly 1900 to create a wake on either side of said boat 102.

Said thruster assembly 100 to create shaped waves in said water 104 behind said boat 102 for water sports, such as wake surfing. Said thruster assembly 100 comprises said thruster portion 200. Said thruster assembly 100 can be configured to attach to a portion of said boat 102, such as said stern portion 700, said port side 2000, said starboard side 2002, or on a bottom portion of the hull. Said thruster portion 200 comprises said outer body 206 comprising a rounded shape being elliptical in cross-section. Said outer body 206 comprises said width 300, said height 302, and said depth 304. Said outer body 206 comprises said outer surface 306 and said inner surface 308. Said outer body 206 encloses said internal channel 314 between said leading end 320 and said trailing end 322. relative to said direction of travel 324 for said boat 102 in said water 104, said internal channel 314 comprises said leading end 320 and said trailing end 322. Said leading end 320 and said trailing end 322 can be open and configured to direct the flow of water through said thruster portion 200 as said thruster assembly 100 can

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be dragged through said water being attached to said boat 102. Said outer body 206 comprises said top surface 310 and said bottom surface 312, each being parts of said outer surface 306 and said top inner surface 316 and said lower inner surface 318 being parts of said inner surface 308. Said leading end 320 of said internal channel 314 can be configured to serve as an intake for said water 104 and said trailing end 322 can be configured to expel said water 104 out of said internal channel 314. Said thruster portion 200 comprises said one or more thrusting channels 204 being arranged between said leading end 320 and said trailing end 322. Said thruster portion 200 can be configured to be attached to said boat 102 at said mounting angle 902 relative to said direction of travel 324 of said boat 102 to alter a wake behind said boat 102. Said one or more thrusting channels 204 comprise a plurality of channels formed by fluid directing channels within said outer body 206 extending a portion of the distance between said leading end 320 and said trailing end 322. Said width 300 can be greater than said height 302 of said outer body 206. Said outer body 206 comprises with a ratio of said width 300 to said height 302 being approximately one to four. Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bucket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be configured to selectively push and pull said rod 802 between said plurality of lengths 804. Said plurality of lengths 804 comprises at least said first length 804a, said second length 804b, and said third length 804c. Said vertical actuator to thruster linkage 716 can be attached between said rod 802 and said pushing flap 506. Said vertical rotation actuator 712 can be configured where extending said rod 802 between said plurality of lengths 804, said vertical actuator to thruster linkage 716 can be configured to rotate said pushing flap 506 about said central axis 508 through said rotary path 806. Said vertical rotation actuator 712 can be configured to rotate about said rear axis 726 and said curved attachment pin 728 in order to allow said rod 802 and said central axis 508 to move about said rotary path 806 without said vertical actuator to thruster linkage 716. Said curved attachment pin 728 can be configured to selectively slide into said linkage aperture 600 of said pushing flap 506.

Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured

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to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702.

Said axial mounting assembly 502 comprises said riser being 504 being substantially cylindrical, and said pushing flap 506 extending radially out from said central axis 508 of said riser being 504. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said horizontal rotation actuator 714. Said thruster portion 200 can be pivoted about said central axis 508 by holding a portion of said riser being 504 and pressing and pulling said pushing flap 506. Said hinge plate actuator receiver bucket 706 can be attached to said top surface 718 forward of said hinge assembly 704. Said hinged plate 702 comprises said leading edge 720 and said trailing edge 722. Said hinged plate 702 can be configured to further comprise said rotational aperture 724. Said rotational aperture 724 comprises a hole being located proximate to said trailing edge 722 and sized to rotateably hold a portion of said riser being 504 of said axial mounting assembly 502, and allow said riser being 504 to rotate about said central axis 508 and said vertical rotational axis 710. Said thruster assembly 100 comprises said hinged plate 702, said hinge assembly 704, said hinge plate actuator receiver bucket 706, said horizontal rotational axis 708, said vertical rotational axis 710, said vertical rotation actuator 712, and said vertical actuator to thruster linkage 716. Said hinged plate 702 can be pivotably attached to a portion of said boat 102 using said hinge assembly 704. Said thruster assembly 100 and said hinged plate 702 can be configured to rotate about said horizontal rotational axis 708 on said hinge assembly 704. Said hinge assembly 704 can be configured to allow said thruster assembly 100 to be selectively removed or inserted into said water 104. Said vertical rotation actuator 712 can be configured to selectively push and pull portions of said thruster portion 200. Said vertical rotation actuator 712 can be configured to push and pull on said pushing flap 506 to cause said thruster portion 200 to selectively rotate about said central axis 508 and said vertical rotational axis 710. Said vertical rotation actuator 712 can be rotateably attached to said pushing flap 506 with said vertical actuator to thruster linkage 716. Said vertical rotation actuator 712 can be attached to said top surface 718 of said hinged plate 702.

Said thruster assembly 100 can be configured to rotate about said horizontal rotational axis 708 between said one or more horizontal rotary configurations 1500 so as to engage or disengage said thruster portion 200 with said water 104 under a portion of said boat 102. Said horizontal rotation actuator 714 can be configured to selectively push and pull on said hinge plate actuator receiver bucket 706 to cause said hinged plate 702 to rotate about said hinge assembly 704 on said horizontal rotational axis 708.

Various changes in the details of the illustrated operational methods are possible without departing from the

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scope of the following claims. Some embodiments may combine the activities described herein as being separate steps. Similarly, one or more of the described steps may be omitted, depending upon the specific operational environment the method is being implemented in. It is to be understood that the above description is intended to be illustrative, and not restrictive. For example, the above-described embodiments may be used in combination with each other. Many other embodiments will be apparent to those of skill in the art upon reviewing the above description. The scope of the invention should, therefore, be determined with reference to the appended claims, along with the full scope of equivalents to which such claims are entitled. In the appended claims, the terms “including” and “in which” are used as the plain-English equivalents of the respective terms “comprising” and “wherein.”

The invention claimed is:

1. A thruster assembly to create shaped waves in a water behind a boat for water sports; wherein,
 - said thruster assembly comprises a thruster portion;
 - said thruster assembly is configured to attach to a portion of said boat;
 - said thruster portion comprises an outer body comprising a rounded shape being elliptical in cross-section;
 - said outer body comprises a width, a height, and a depth;
 - said outer body comprises an outer surface and an inner surface;
 - said outer body encloses an internal channel between a leading end and a trailing end;
 - relative to a direction of travel for said boat in said water,
 - said internal channel comprises said leading end and said trailing end;
 - said leading end and said trailing end are open and configured to direct the flow of water through said thruster portion as said thruster assembly is dragged through said water being attached to said boat;
 - said outer body comprises a top surface and a bottom surface, each being parts of said outer surface and a top inner surface and a lower inner surface being parts of said inner surface;
 - said leading end of said internal channel is configured to serve as an intake for said water and said trailing end is configured to expel said water out of said internal channel;
 - said thruster portion comprises one or more thrusting channels being arranged between said leading end and said trailing end;
 - said thruster portion is configured to be attached to said boat at a mounting angle relative to said direction of travel of said boat to alter a wake behind said boat;
 - said one or more thrusting channels comprise a plurality of channels formed by fluid directing channels within said outer body extending a portion of the distance between said leading end and said trailing end;
 - said width is greater than said height of said outer body;
 - said outer body comprises with a ratio of said width to said height being approximately one to four;
 - an axial mounting assembly comprises a riser being being substantially cylindrical, and a pushing flap extending radially out from a central axis of said riser being;
 - said thruster assembly comprises a hinged plate, a hinge assembly, a hinge plate actuator receiver basket, a horizontal rotational axis, a vertical rotational axis, a horizontal rotation actuator;
 - said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;

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- said hinge plate actuator receiver basket is attached to a top surface forward of said hinge assembly;
- said hinged plate comprises a leading edge and a trailing edge;
- said hinged plate is configured to further comprise a rotational aperture;
- said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotateably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis;
- a vertical rotation actuator is configured to selectively push and pull a rod between a plurality of lengths;
- said plurality of lengths comprises at least a first length, a second length, and a third length;
- a vertical actuator to thruster linkage is attached between said rod and said pushing flap;
- said vertical rotation actuator is configured where extending said rod between said plurality of lengths, said vertical actuator to thruster linkage is configured to rotate said pushing flap about said central axis through a rotary path;
- said vertical rotation actuator is configured to rotate about a rear axis and a curved attachment pin to allow said rod and said central axis to move about said rotary path without said vertical actuator to thruster linkage;
- said curved attachment pin is configured to selectively slide into a linkage aperture of said pushing flap;
- said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver basket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;
- said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;
- said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;
- said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;
- said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;
- said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;
- said vertical rotation actuator is rotateably attached to said pushing flap with said vertical actuator to thruster linkage;
- said vertical rotation actuator is attached to said top surface of said hinged plate;
- said axial mounting assembly comprises said riser being substantially cylindrical, and said pushing flap extending radially out from said central axis of said riser being;
- said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver basket, said horizontal rotational axis, said vertical rotational axis, said horizontal rotation actuator;
- said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;
- said hinge plate actuator receiver basket is attached to said top surface forward of said hinge assembly;
- said hinged plate comprises said leading edge and said trailing edge;

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said hinged plate is configured to further comprise said rotational aperture;
 said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotatably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis;
 said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver bucket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;
 said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;
 said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;
 said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;
 said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;
 said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;
 said vertical rotation actuator is rotatably attached to said pushing flap with said vertical actuator to thruster linkage;
 said vertical rotation actuator is attached to said top surface of said hinged plate;
 said thruster assembly is configured to rotate about said horizontal rotational axis between one or more horizontal rotary configurations so as to engage or disengage said thruster portion with said water under a portion of said boat; and
 said horizontal rotation actuator is configured to selectively push and pull on said hinge plate actuator receiver bucket to cause said hinged plate to rotate about said hinge assembly on said horizontal rotational axis.

2. A thruster assembly to create shaped waves in a water behind a boat for water sports; wherein,
 said thruster assembly comprises a thruster portion;
 said thruster assembly is configured to attach to a portion of said boat;
 said thruster portion comprises an outer body comprising a rounded shape being elliptical in cross-section;
 said outer body comprises a width, a height, and a depth;
 said outer body comprises an outer surface and an inner surface;
 said outer body encloses an internal channel between a leading end and a trailing end;
 relative to a direction of travel for said boat in said water, said internal channel comprises said leading end and said trailing end;
 said leading end and said trailing end are open and configured to direct the flow of water through said thruster portion as said thruster assembly is dragged through said water being attached to said boat;
 said outer body comprises a top surface and a bottom surface, each being parts of said outer surface and a top inner surface and a lower inner surface being parts of said inner surface;

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said leading end of said internal channel is configured to serve as an intake for said water and said trailing end is configured to expel said water out of said internal channel;
 said thruster portion comprises one or more thrusting channels being arranged between said leading end and said trailing end;
 said thruster portion is configured to be attached to said boat at a mounting angle relative to said direction of travel of said boat to alter a wake behind said boat; and
 said one or more thrusting channels comprise a plurality of channels formed by fluid directing channels within said outer body extending a portion of the distance between said leading end and said trailing end.

3. The thruster assembly of claim 2, wherein:
 said one or more thrusting channels are configured to each comprise a first end, a second end, a channel body and a fluid channel between said first end and said second end.

4. The thruster assembly of claim 3, wherein:
 said one or more thrusting channels are configured to attach to said inner surface within said internal channel.

5. The thruster assembly of claim 2, wherein:
 said width is greater than said height of said outer body.

6. The thruster assembly of claim 5, wherein:
 said outer body comprises with a ratio of said width to said height being approximately one to four.

7. The thruster assembly of claim 2, wherein:
 an axial mounting assembly comprises a riser being substantially cylindrical, and a pushing flap extending radially out from a central axis of said riser being;
 said thruster assembly comprises a hinged plate, a hinge assembly, a hinge plate actuator receiver bucket, a horizontal rotational axis, a vertical rotational axis, a horizontal rotation actuator;
 said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;
 said hinge plate actuator receiver bucket is attached to a top surface forward of said hinge assembly;
 said hinged plate comprises a leading edge and a trailing edge;
 said hinged plate is configured to further comprise a rotational aperture; and
 said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotatably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis.

8. The thruster assembly of claim 7, wherein:
 a vertical rotation actuator is configured to selectively push and pull a rod between a plurality of lengths;
 said plurality of lengths comprises at least a first length, a second length, and a third length;
 a vertical actuator to thruster linkage is attached between said rod and said pushing flap;
 said vertical rotation actuator is configured where extending said rod between said plurality of lengths, said vertical actuator to thruster linkage is configured to rotate said pushing flap about said central axis through a rotary path;
 said vertical rotation actuator is configured to rotate about a rear axis and a curved attachment pin in order to allow said rod and said central axis to move about said rotary path without said vertical actuator to thruster linkage; and

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said curved attachment pin is configured to selectively slide into a linkage aperture of said pushing flap.

9. The thruster assembly of claim 2, wherein:

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver bucket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;

said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;

said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;

said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;

said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;

said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;

said vertical rotation actuator is rotateably attached to said pushing flap with said vertical actuator to thruster linkage; and

said vertical rotation actuator is attached to said top surface of said hinged plate.

10. The thruster assembly of claim 2, wherein:

said axial mounting assembly comprises said riser being substantially cylindrical, and said pushing flap extending radially out from said central axis of said riser being;

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver bucket, said horizontal rotational axis, said vertical rotational axis, said horizontal rotation actuator;

said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;

said hinge plate actuator receiver bucket is attached to said top surface forward of said hinge assembly;

said hinged plate comprises said leading edge and said trailing edge;

said hinged plate is configured to further comprise said rotational aperture;

said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotateably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis;

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver bucket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;

said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;

said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;

said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;

said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;

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said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;

said vertical rotation actuator is rotateably attached to said pushing flap with said vertical actuator to thruster linkage; and

said vertical rotation actuator is attached to said top surface of said hinged plate.

11. The thruster assembly of claim 10, wherein:

said thruster assembly is configured to rotate about said horizontal rotational axis between one or more horizontal rotary configurations so as to engage or disengage said thruster portion with said water under a portion of said boat; and

said horizontal rotation actuator is configured to selectively push and pull on said hinge plate actuator receiver bucket to cause said hinged plate to rotate about said hinge assembly on said horizontal rotational axis.

12. The thruster assembly of claim 2, wherein:

said thruster assembly is attached to said boat;

said thruster assembly is attached to said boat with said mounting angle comprising a fixed angle relative to said direction of travel and said central axis;

a fixed thruster mounting assembly comprises a mounting bracket and a mounting arm;

said mounting bracket is configured to attach to a portion of said boat; and

said mounting arm is configured to attach to said mounting bracket at one end and a mount receiver at another end.

13. The thruster assembly of claim 12, wherein:

said mounting bracket comprises a first mounting bracket and a second mounting bracket;

said thruster assembly comprises said first mounting bracket attached proximate to said port side of said boat and said second mounting bracket attached proximate to said starboard side of said boat; and

said thruster assembly is moved between said fixed thruster mounting assembly to create a wake on either side of said boat.

14. The thruster assembly of claim 2, wherein:

said portion of said boat to which said thruster assembly is attached is selected among a stern portion, a port side, a starboard side, and a bottom portion of the hull.

15. A thruster assembly to create shaped waves in a water behind a boat for water sports; wherein,

said thruster assembly comprises a thruster portion;

said thruster assembly is configured to attach to a portion of said boat;

said thruster portion comprises an outer body comprising a rounded shape being elliptical in cross-section; said outer body comprises a width, a height, and a depth; said outer body comprises an outer surface and an inner surface;

said outer body encloses an internal channel between a leading end and a trailing end;

relative to a direction of travel for said boat in said water, said internal channel comprises said leading end and said trailing end;

said leading end and said trailing end are open and configured to direct the flow of water through said thruster portion as said thruster assembly is dragged through said water being attached to said boat;

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said outer body comprises a top surface and a bottom surface, each being parts of said outer surface and a top inner surface and a lower inner surface being parts of said inner surface;

said leading end of said internal channel is configured to serve as an intake for said water and said trailing end is configured to expel said water out of said internal channel;

said thruster portion comprises one or more thrusting channels being arranged between said leading end and said trailing end;

said thruster portion is configured to be attached to said boat at a mounting angle relative to said direction of travel of said boat to alter a wake behind said boat;

said one or more thrusting channels comprise a plurality of channels formed by fluid directing channels within said outer body extending a portion of the distance between said leading end and said trailing end;

said width is greater than said height of said outer body;

said outer body comprises with a ratio of said width to said height being approximately one to four;

an axial mounting assembly comprises a riser being substantially cylindrical, and a pushing flap extending radially out from a central axis of said riser being;

said thruster assembly comprises a hinged plate, a hinge assembly, a hinge plate actuator receiver basket, a horizontal rotational axis, a vertical rotational axis, a horizontal rotation actuator;

said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;

said hinge plate actuator receiver basket is attached to a top surface forward of said hinge assembly;

said hinged plate comprises a leading edge and a trailing edge;

said hinged plate is configured to further comprise a rotational aperture;

said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotatably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis;

a vertical rotation actuator is configured to selectively push and pull a rod between a plurality of lengths;

said plurality of lengths comprises at least a first length, a second length, and a third length;

a vertical actuator to thruster linkage is attached between said rod and said pushing flap;

said vertical rotation actuator is configured where extending said rod between said plurality of lengths, said vertical actuator to thruster linkage is configured to rotate said pushing flap about said central axis through a rotary path;

said vertical rotation actuator is configured to rotate about a rear axis and a curved attachment pin in order to allow said rod and said central axis to move about said rotary path without said vertical actuator to thruster linkage; and

said curved attachment pin is configured to selectively slide into a linkage aperture of said pushing flap.

16. The thruster assembly of claim **15**, wherein:

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver basket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;

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said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;

said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;

said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;

said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;

said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;

said vertical rotation actuator is rotatably attached to said pushing flap with said vertical actuator to thruster linkage; and

said vertical rotation actuator is attached to said top surface of said hinged plate.

17. The thruster assembly of claim **15**, wherein:

said axial mounting assembly comprises said riser being substantially cylindrical, and said pushing flap extending radially out from said central axis of said riser being;

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver basket, said horizontal rotational axis, said vertical rotational axis, said horizontal rotation actuator;

said thruster portion is pivoted about said central axis by holding a portion of said riser being and pressing and pulling said pushing flap;

said hinge plate actuator receiver basket is attached to said top surface forward of said hinge assembly;

said hinged plate comprises said leading edge and said trailing edge;

said hinged plate is configured to further comprise said rotational aperture;

said rotational aperture comprises a hole being located proximate to said trailing edge and sized to rotatably hold a portion of said riser being of said axial mounting assembly, and allow said riser being to rotate about said central axis and said vertical rotational axis;

said thruster assembly comprises said hinged plate, said hinge assembly, said hinge plate actuator receiver basket, said horizontal rotational axis, said vertical rotational axis, said vertical rotation actuator, and said vertical actuator to thruster linkage;

said hinged plate is pivotably attached to a portion of said boat using said hinge assembly;

said thruster assembly and said hinged plate are configured to rotate about said horizontal rotational axis on said hinge assembly;

said hinge assembly is configured to allow said thruster assembly to be selectively removed or inserted into said water;

said vertical rotation actuator is configured to selectively push and pull portions of said thruster portion;

said vertical rotation actuator is configured to push and pull on said pushing flap to cause said thruster portion to selectively rotate about said central axis and said vertical rotational axis;

said vertical rotation actuator is rotatably attached to said pushing flap with said vertical actuator to thruster linkage; and

said vertical rotation actuator is attached to said top surface of said hinged plate.

18. The thruster assembly of claim 17, wherein:
said thruster assembly is configured to rotate about said
horizontal rotational axis between one or more horizontal rotary configurations to engage or disengage said
thruster portion with said water under a portion of said 5
boat; and
said horizontal rotation actuator is configured to selectively push and pull on said hinge plate actuator
receiver bucket to cause said hinged plate to rotate
about said hinge assembly on said horizontal rotational 10
axis.
19. The thruster assembly of claim 15, wherein:
said portion of said boat to which said thruster assembly
is attached is selected among a stern portion, a port
side, a starboard side, and a bottom portion of the hull. 15

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